



US008325455B2

(12) **United States Patent**
Divan

(10) **Patent No.:** **US 8,325,455 B2**
(45) **Date of Patent:** **Dec. 4, 2012**

(54) **VOLTAGE SURGE AND OVERVOLTAGE
PROTECTION WITH RC SNUBBER
CURRENT LIMITER**

(75) Inventor: **Deepakraj Malhar Divan**, Marietta, GA
(US)

(73) Assignee: **Georgia Tech Research Corporation**,
Atlanta, GA (US)

(*) Notice: Subject to any disclaimer, the term of this
patent is extended or adjusted under 35
U.S.C. 154(b) by 0 days.

(21) Appl. No.: **13/098,105**

(22) Filed: **Apr. 29, 2011**

(65) **Prior Publication Data**

US 2011/0205674 A1 Aug. 25, 2011

Related U.S. Application Data

(63) Continuation of application No. 12/062,953, filed on
Apr. 4, 2008, now Pat. No. 7,957,117.

(60) Provisional application No. 60/910,355, filed on Apr.
5, 2007.

(51) **Int. Cl.**
H02H 9/00 (2006.01)

(52) **U.S. Cl.** **361/118**

(58) **Field of Classification Search** 361/118
See application file for complete search history.

(56) **References Cited**

U.S. PATENT DOCUMENTS

3,109,930 A	11/1963	MacDonald
3,558,952 A	1/1971	Forbes
3,935,511 A	1/1976	Boulanger et al.
3,935,527 A	1/1976	Michelet et al.
4,250,531 A	2/1981	Ahrens

4,328,459 A	5/1982	McLeod, Jr.
4,396,882 A	8/1983	Kellenbenz
4,479,118 A	10/1984	Cole, Jr.
4,555,741 A	11/1985	Masaki
4,560,887 A	12/1985	Schneider
4,675,772 A	6/1987	Epstein
4,691,274 A	9/1987	Matouk et al.
4,924,342 A	5/1990	Lee
4,939,437 A	7/1990	Farag et al.
5,030,844 A	7/1991	Li et al.

(Continued)

FOREIGN PATENT DOCUMENTS

EP 0 708 515 A1 4/1996

(Continued)

OTHER PUBLICATIONS

Duran-Gomez, Jose Luis, et al., An Approach to Achieve Ride-Through of an Adjustable-Speed Drive with Flyback Converter Modules Powered by Super Capacitors, IEEE Transactions on Industry Applications, Mar./Apr. 2002, pp. 514-522, vol. 38, No. 2, IEEE, USA.

(Continued)

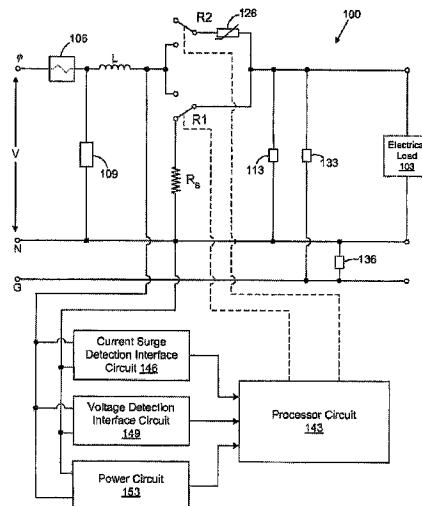
Primary Examiner — Stephen W Jackson

(74) *Attorney, Agent, or Firm* — Morris, Manning & Martin LLP; John R. Harris

(57) **ABSTRACT**

Disclosed are various embodiments of voltage protectors that include a first voltage clamping device configured to clamp a voltage of an input power applied to an electrical load, and a second voltage clamping device configured to clamp the voltage applied to the electrical load. A series inductance separates the first and second voltage clamping devices. Also, a switching element is employed to selectively establish a direct coupling of the input power to the electrical load, where a circuit is employed to control the operation of the switching element.

42 Claims, 13 Drawing Sheets



U.S. PATENT DOCUMENTS

5,032,738 A 7/1991 Vithayathil
 5,063,303 A 11/1991 Sackman et al.
 5,257,157 A 10/1993 Epstein
 5,379,177 A 1/1995 Bird
 5,386,183 A 1/1995 Cronvich et al.
 5,448,442 A 9/1995 Farag
 5,519,264 A 5/1996 Heyden et al.
 5,519,295 A 5/1996 Jatnieks
 5,563,459 A 10/1996 Kurosawa et al.
 5,619,127 A 4/1997 Warizaya
 5,627,738 A 5/1997 Lubomirsky et al.
 5,642,007 A 6/1997 Gyugyi et al.
 5,689,395 A 11/1997 Duffy et al.
 5,737,161 A 4/1998 Thomas
 5,864,458 A 1/1999 Duffy et al.
 5,886,429 A 3/1999 Grady et al.
 5,894,396 A 4/1999 Kim
 5,907,192 A 5/1999 Lyons et al.
 6,005,362 A 12/1999 Enjeti et al.
 6,021,035 A 2/2000 Larsen et al.
 6,046,921 A 4/2000 Tracewell et al.
 6,112,136 A 8/2000 Paul et al.
 6,118,676 A 9/2000 Divan et al.
 6,184,593 B1 2/2001 Jungreis
 6,456,097 B1 9/2002 Sutherland
 6,538,864 B2 3/2003 Mullner
 6,597,144 B2 7/2003 Pearson et al.
 6,744,612 B2 6/2004 Chen
 6,744,613 B2 6/2004 McCook et al.
 7,049,710 B2 5/2006 Dahlman
 7,099,135 B2 8/2006 Ball et al.
 7,184,279 B2 * 2/2007 Lee 363/21.02
 7,355,294 B2 4/2008 Teichmann
 7,504,821 B2 3/2009 Shuey

7,541,696 B2 6/2009 Dawley
 7,957,117 B2 * 6/2011 Divan 361/118
 7,977,928 B2 * 7/2011 Fahrenbruch et al. 323/271
 2001/0021091 A1 9/2001 Weichler
 2002/0012261 A1 1/2002 Moindron
 2002/0122318 A1 9/2002 Guerrero
 2003/0107859 A1 6/2003 Pan et al.
 2003/0222747 A1 12/2003 Perkinson et al.
 2005/0088792 A1 4/2005 Mechanic et al.

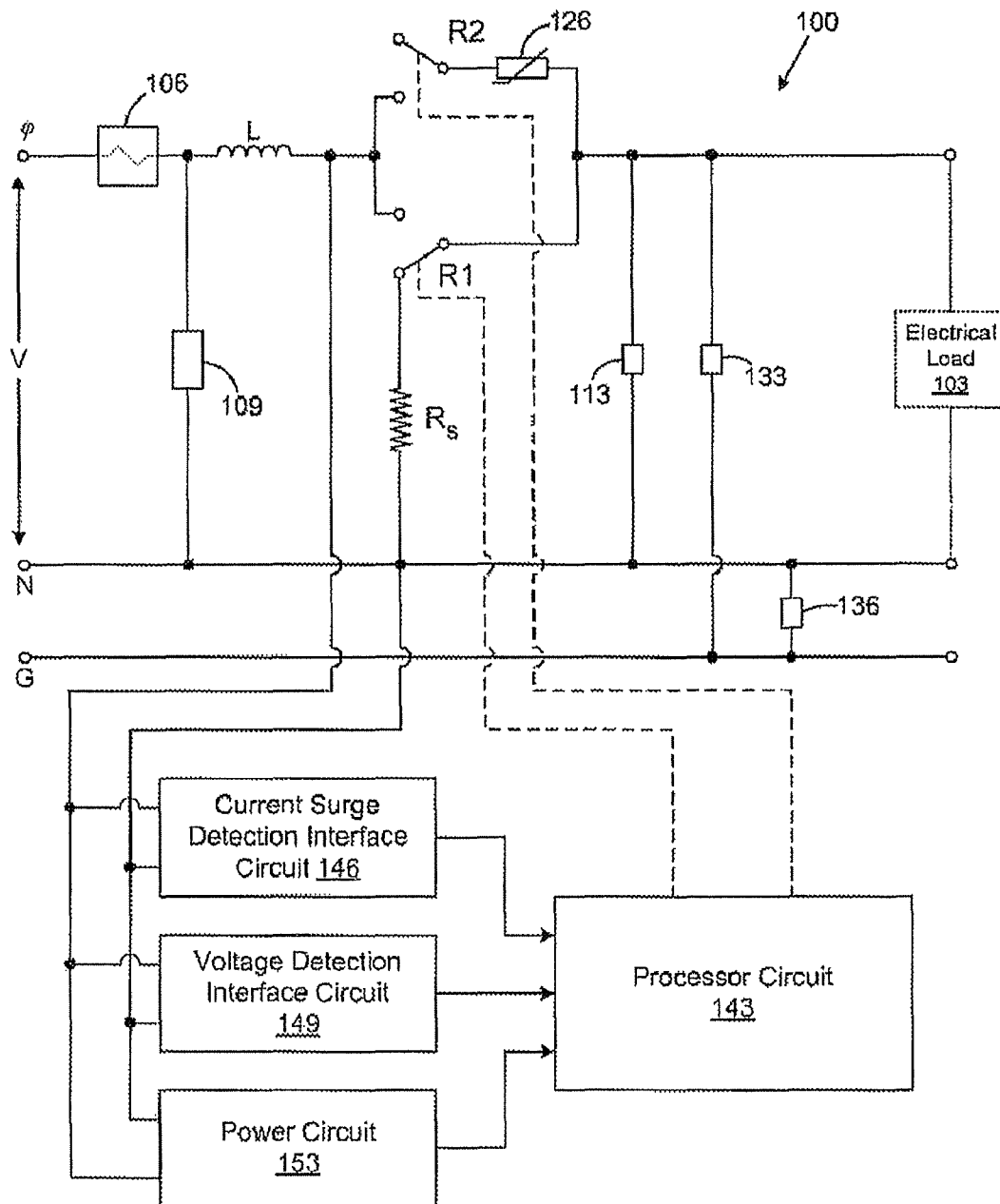
FOREIGN PATENT DOCUMENTS

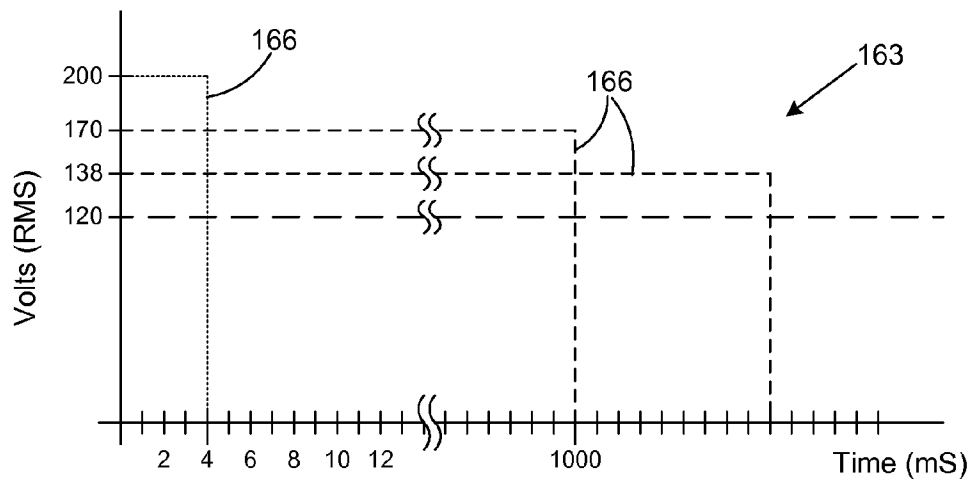
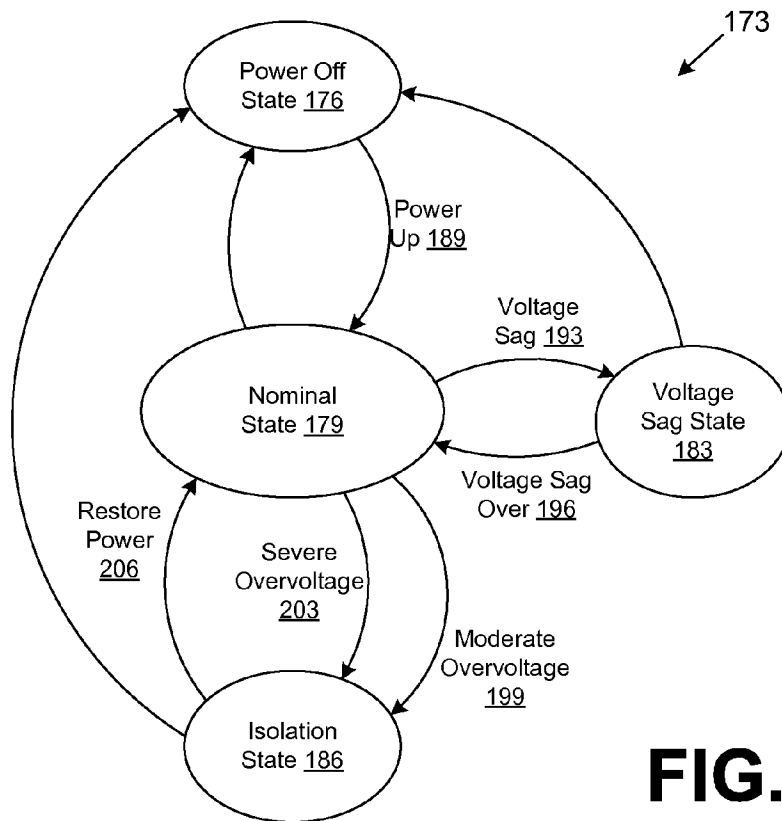
EP 0 986 158 A1 3/2000
 FR 2197258 A1 3/1974
 GB 1076078 7/1967
 GB 2284100 A 5/1995
 JP 61-77634 5/1986
 JP 05-049167 2/1993
 JP 2003-259648 9/2003
 JP 2004-304876 10/2004
 WO WO 00/59087 A1 10/2000

OTHER PUBLICATIONS

Electrotek, Voltage Sag Studies, <http://www.electrotek.com/voltsag.htm>, Feb. 16, 2006, pp. 1-5, Electrotek Concepts, USA.
 Fischer, F.V., Applied Power Electronics in the Field of Voltage Dip-Proofing, http://www.measurlogic.com/Resources/PowerQuality_book.pdf, May 16, 2002, pp. 1-12, Dip-Proofing Technologies Inc., USA.
 Stratford, J., et al., Applying Voltage Dip Proofing to Provide Ride-Through, http://www.electricenergyonline.com/?page=show_article&mag=11&article=81, Feb. 2003, pp. 1-8, Electric Energy Publications Inc., USA.

* cited by examiner

**FIG. 1**

**FIG. 2****FIG. 3**

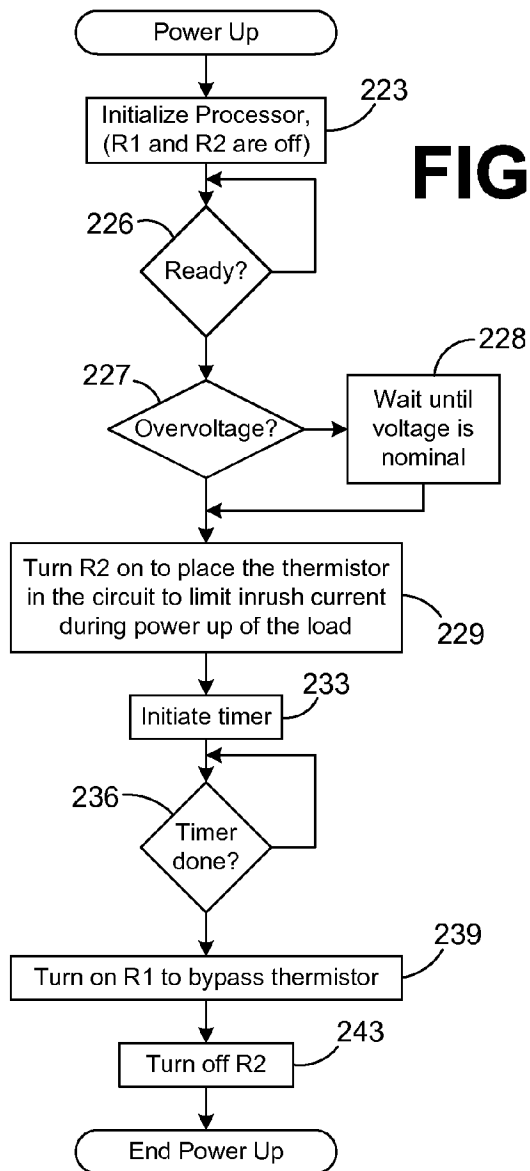


FIG. 5A

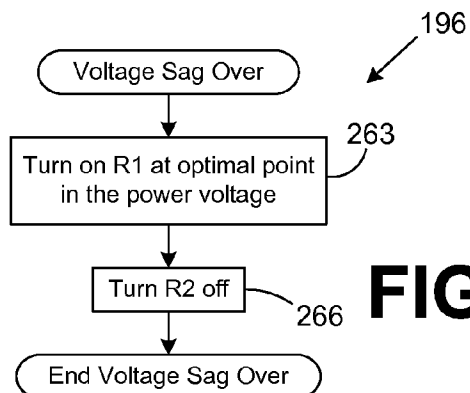
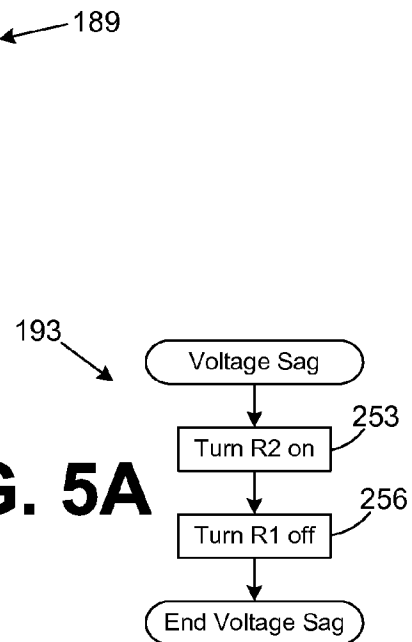


FIG. 5B

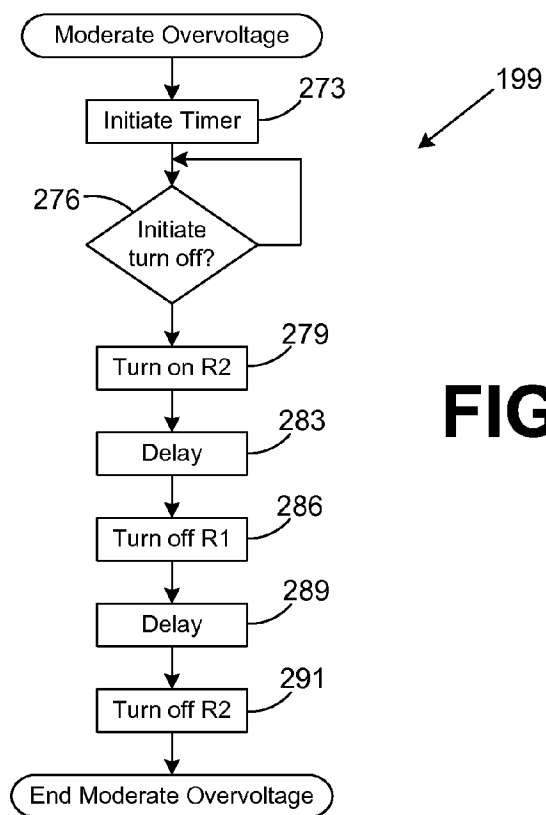
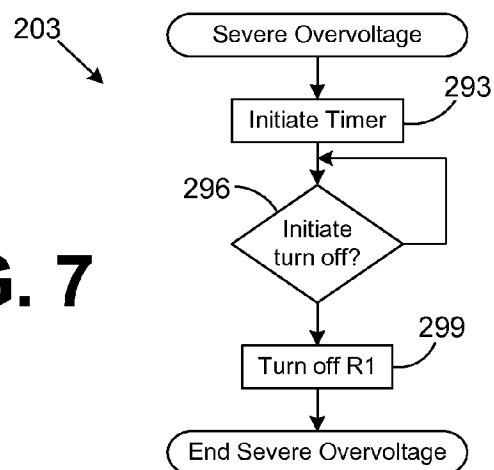
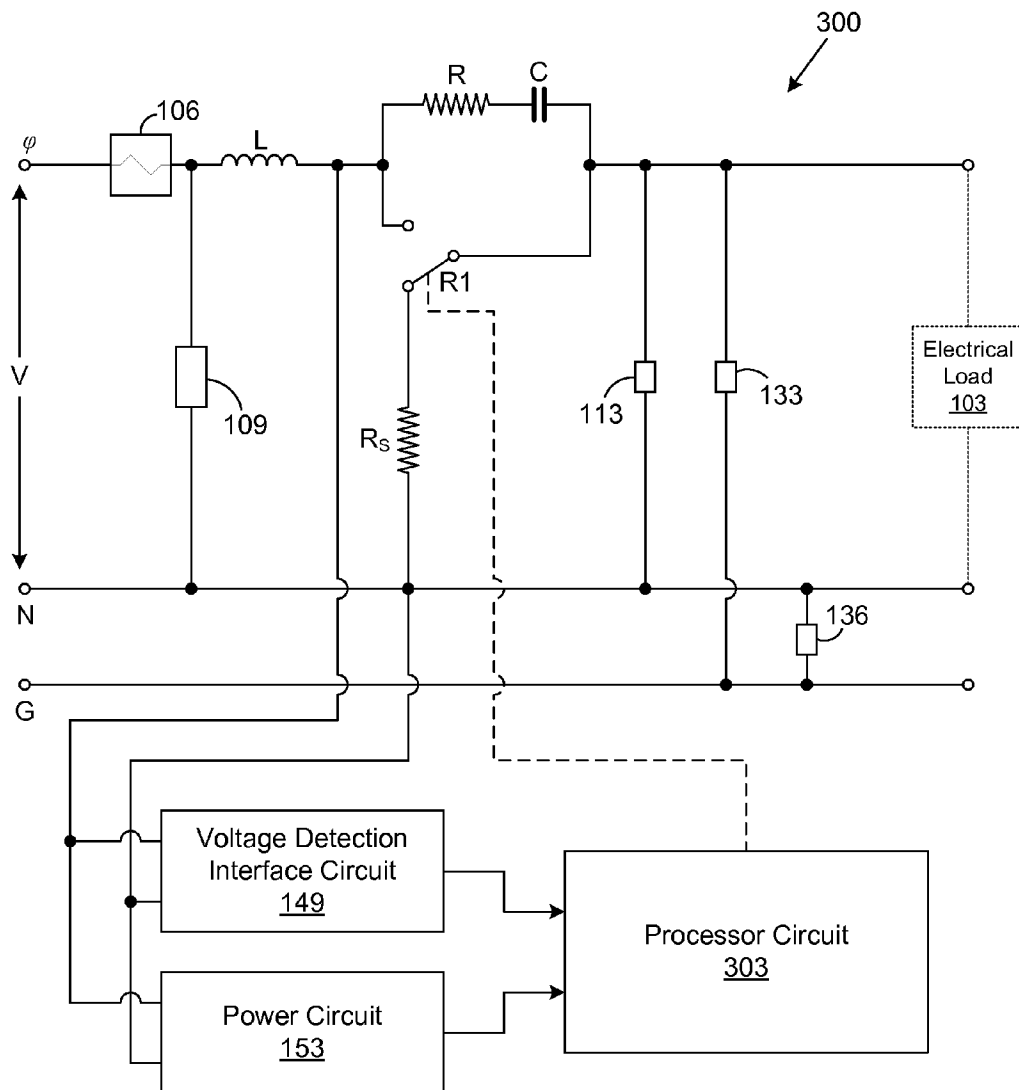
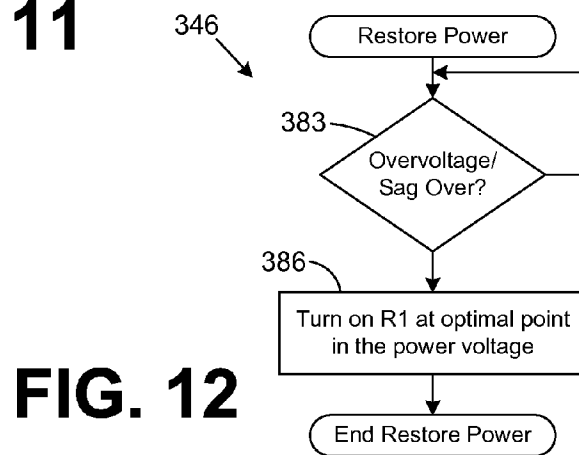
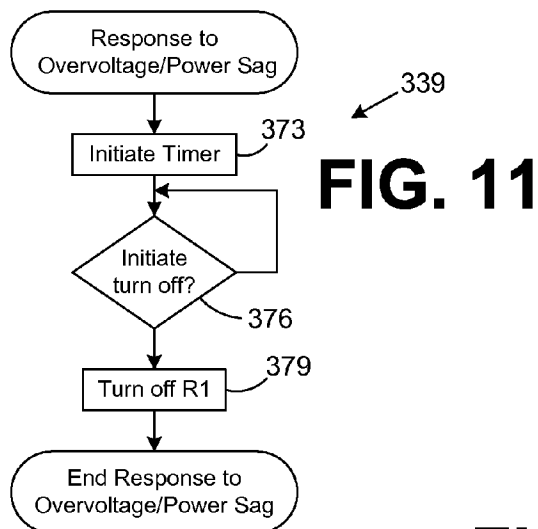
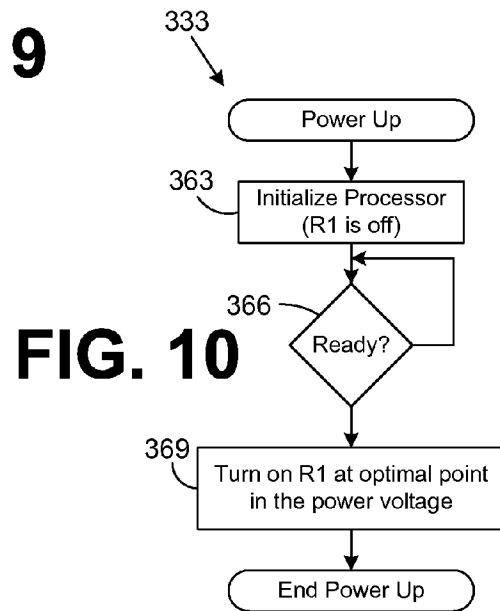
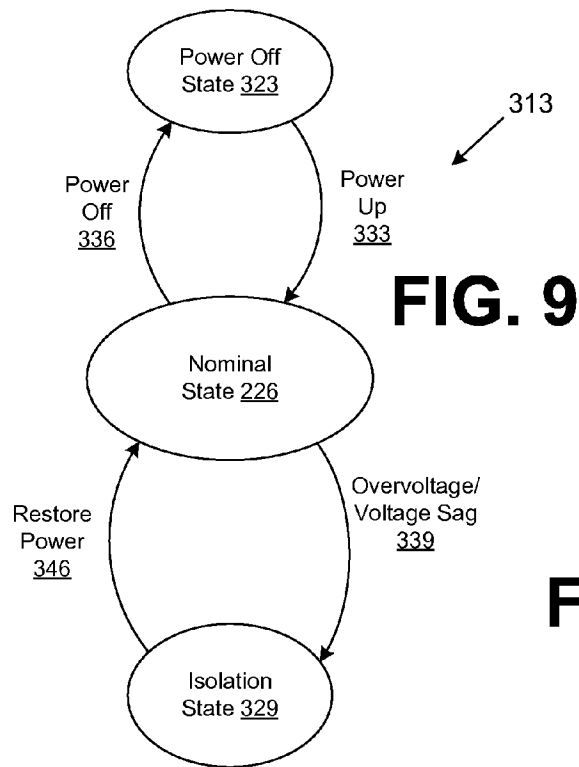
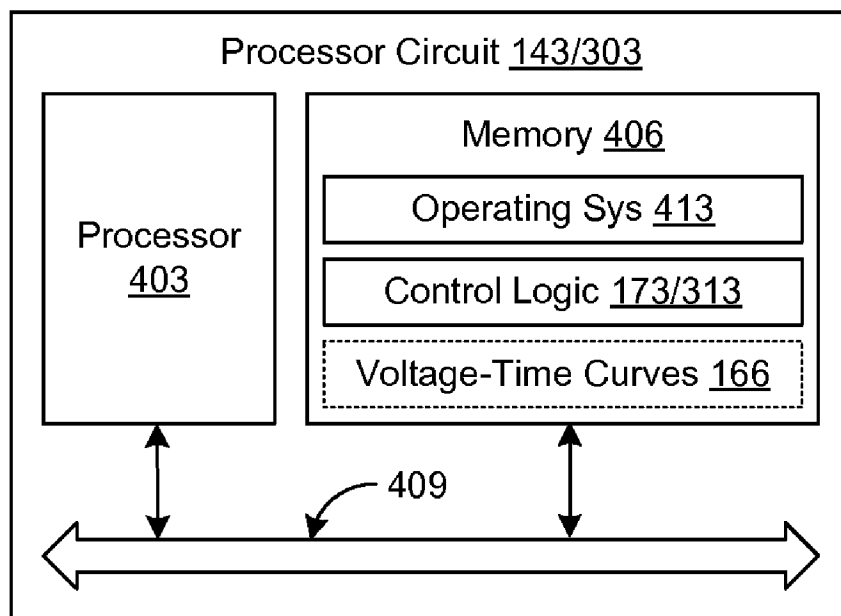


FIG. 7



**FIG. 8**



**FIG. 13**

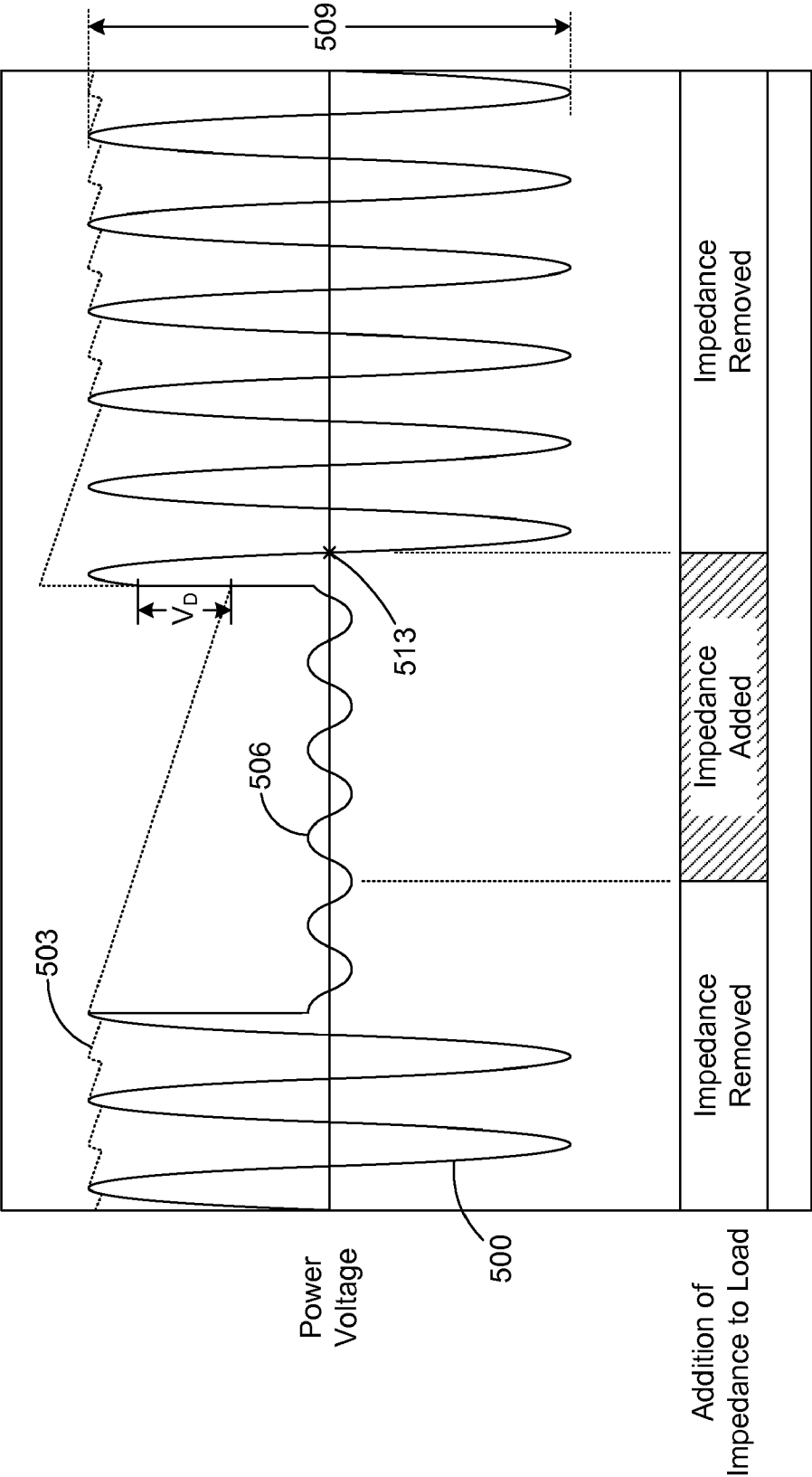


FIG. 14

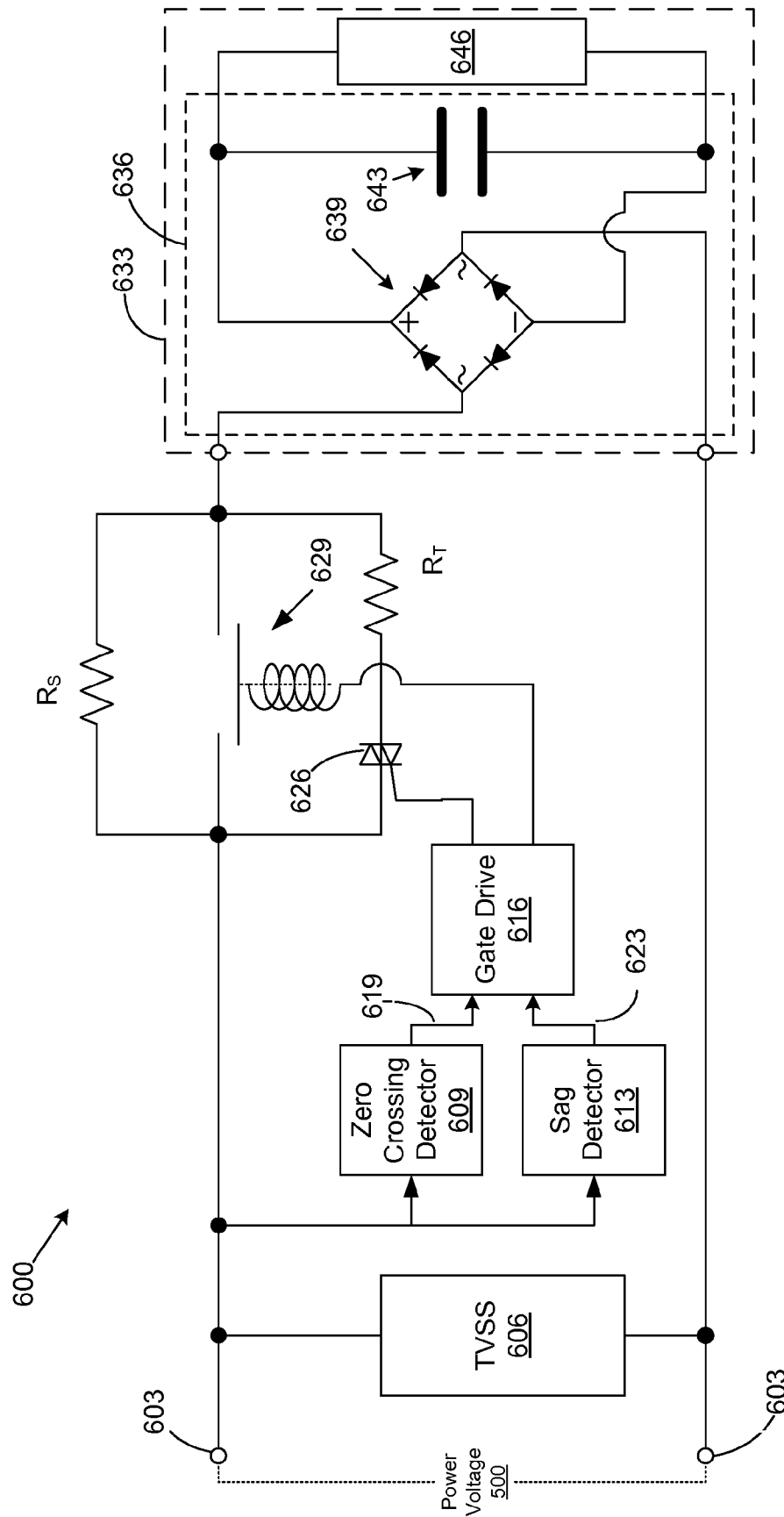
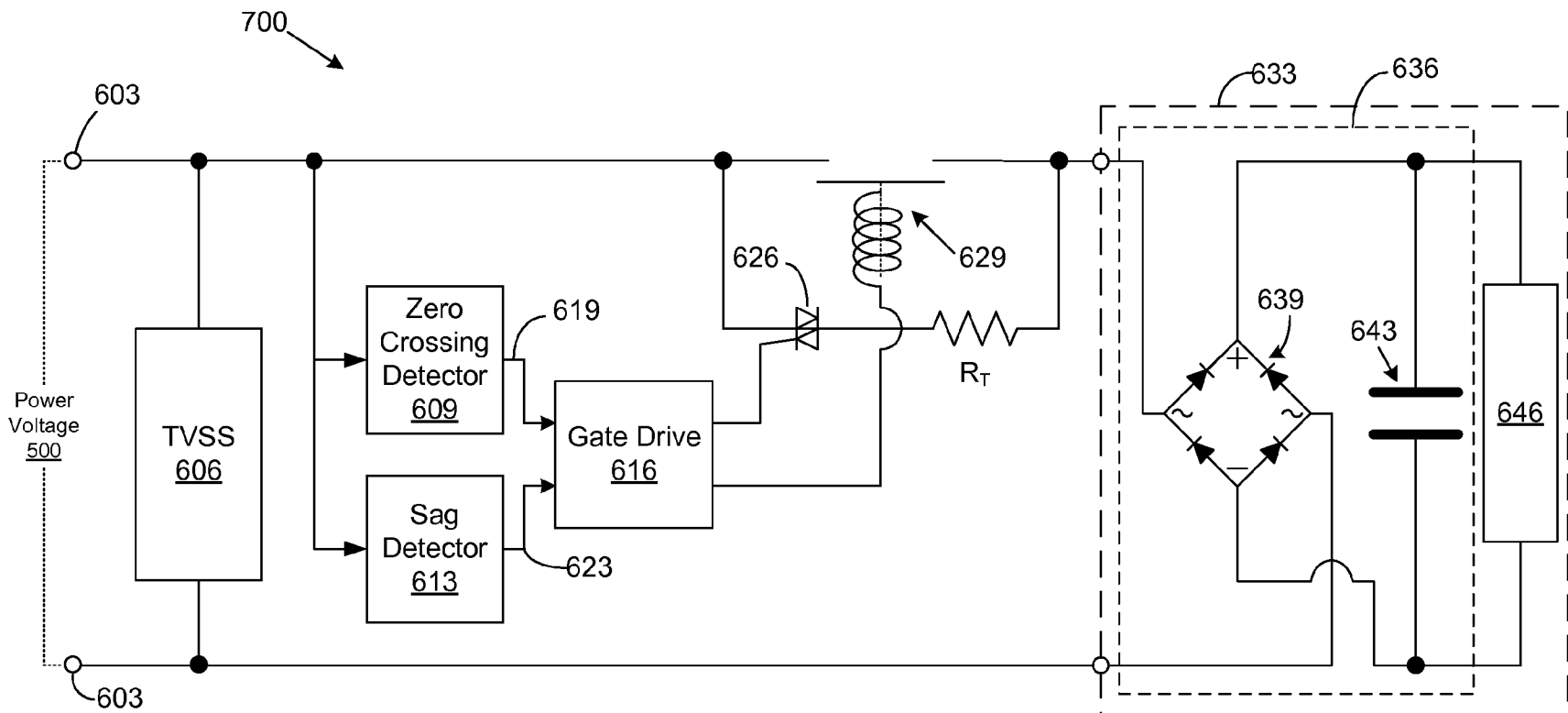


FIG. 15

**FIG. 16**

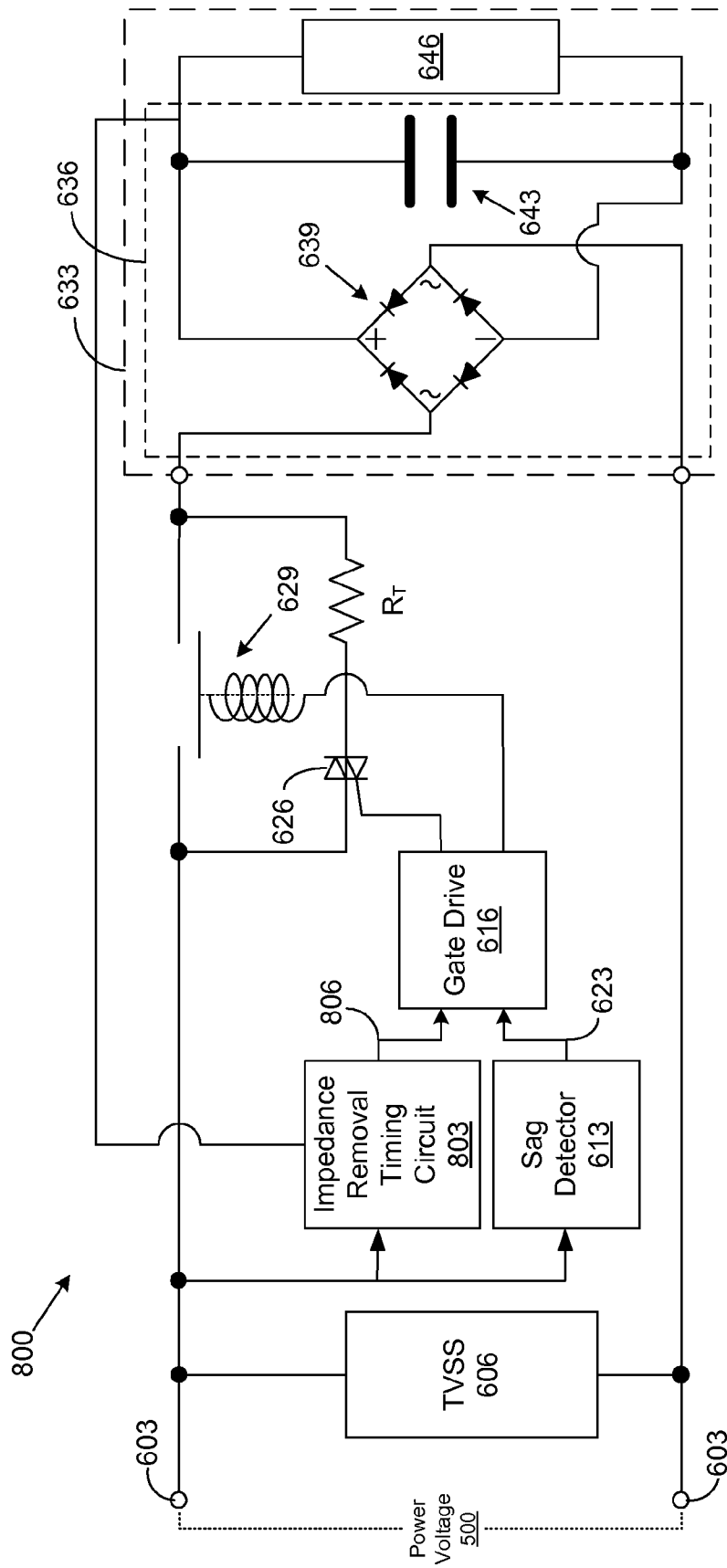
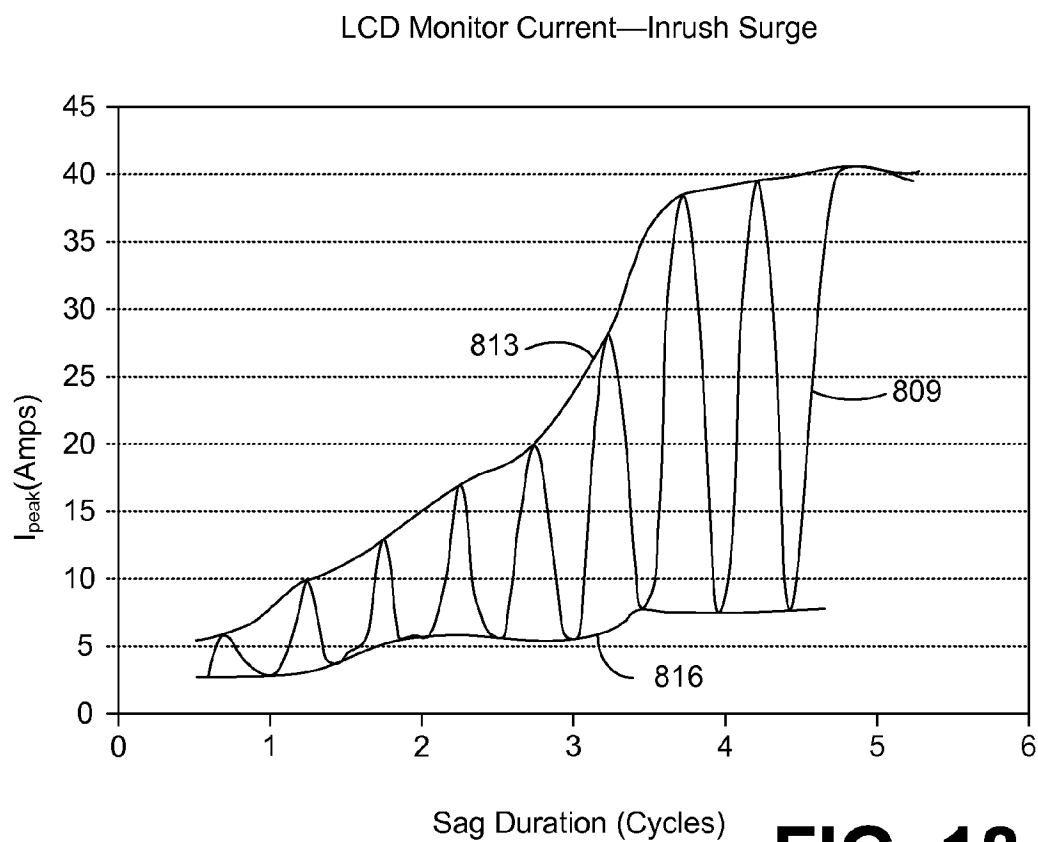
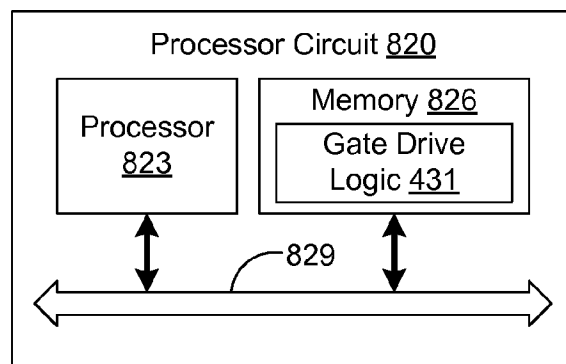
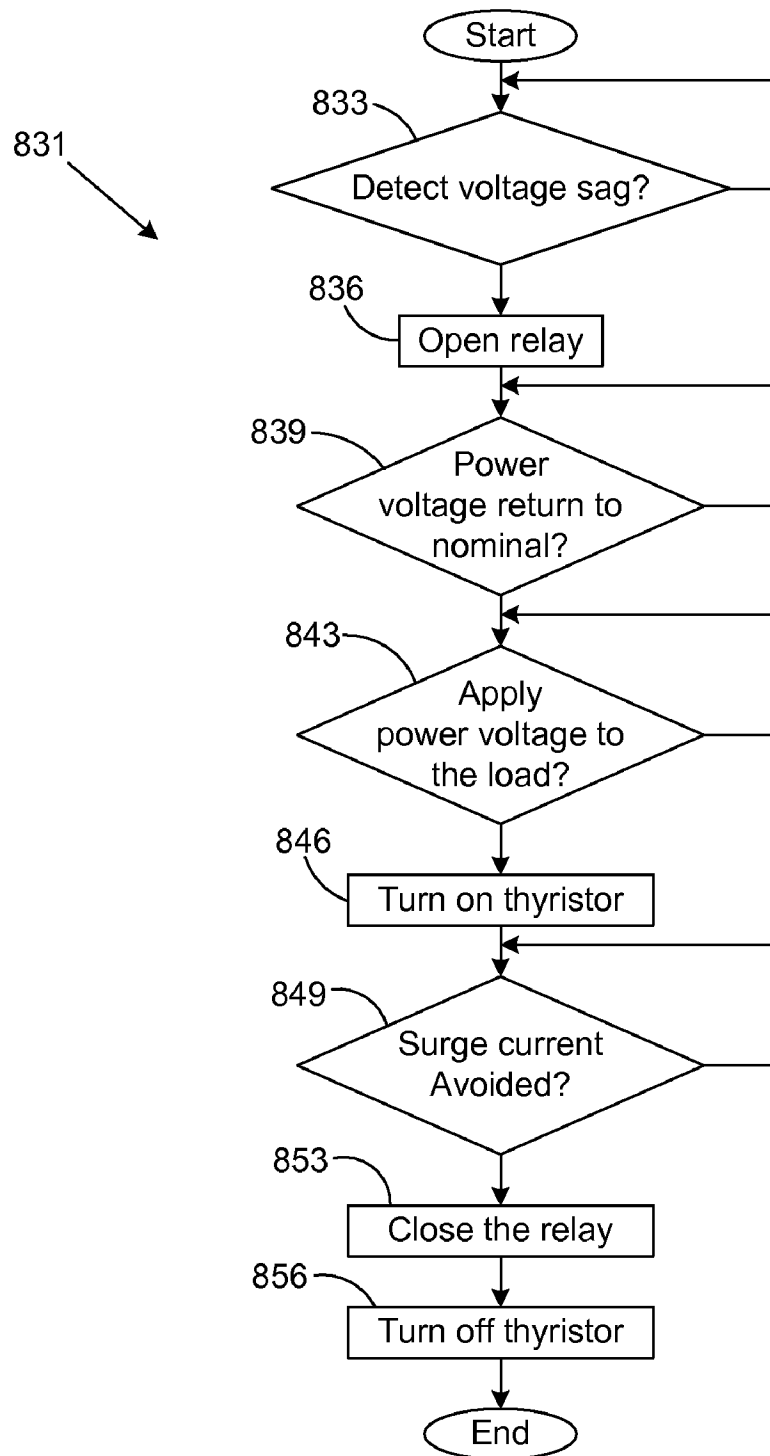


FIG. 17

**FIG. 18****FIG. 19**

**FIG. 20**

1

VOLTAGE SURGE AND OVERVOLTAGE PROTECTION WITH RC SNUBBER CURRENT LIMITER

CROSS REFERENCE TO RELATED CASES

This application is a continuation of U.S. patent application ser. No. 12/062,953, filed Apr. 4, 2008, entitled "VOLTAGE SURGE AND OVERVOLTAGE PROTECTION," by Deepakraj M. Divan, now U.S. Pat. No. 7,957,117, which claims the benefit pursuant to 35 U.S.C. §119(e) of and priority to U.S. Provisional Patent Application No. 60/910,355 entitled "PREVENTING DAMAGE TO TRANSIENT VOLTAGE SURGE SUPPRESSORS DUE TO OVER VOLTAGES" filed on Apr. 5, 2007, the disclosures of which are incorporated herein by reference in their entireties.

This application is also related to the following U.S. patent applications, each of which is a continuation of U.S. patent application Ser. No. 12/062,953, filed Apr. 4, 2008, now U.S. Pat. No. 7,957,117:

U.S. patent application Ser. No. 13/098,169, entitled "Voltage Surge and Overvoltage Protection with Sequenced Component Switching", filed on Apr. 29, 2011;

U.S. patent application Ser. No. 13/098,214, entitled "Voltage Surge and Overvoltage Protection with Current Surge Protection", filed on Apr. 29, 2011; and

U.S. patent application Ser. No. 13/098,226, entitled "Voltage Surge and Overvoltage Protection Using Prestored Voltage-Time Profiles", filed on Apr. 29, 2011.

BACKGROUND

Voltage surges created by lightning strikes and longer duration over-voltages experienced on a power distribution grid can result in significant damage to electronic equipment. Where a sustained overvoltage is severe, fires have been started resulting in significant loss of property. Existing surge protection devices, such as Transient Voltage Surge Suppressors (TVSS), are typically designed to handle short duration transients of 8-20 microseconds associated with lightning strikes. As a result, TVSS devices typically provide no protection against longer duration over-voltage disturbances, and can often be the cause of the fires and damage to equipment that have been reported.

BRIEF DESCRIPTION OF THE DRAWINGS

Many aspects of the present disclosure can be better understood with reference to the following drawings. The components in the drawings are not necessarily to scale, emphasis instead being placed upon clearly illustrating the principles of the disclosure. Moreover, in the drawings, like reference numerals designate corresponding parts throughout the several views.

FIG. 1 is a schematic of one example of a voltage surge suppressor according to various embodiments of the present disclosure;

FIG. 2 is a graph depicting examples of voltage-time curves employed in the operation of the voltage surge suppressors of FIG. 1 according to various embodiments of the present disclosure;

FIG. 3 is a state diagram that provides one example of the operation of the voltage surge suppressor of FIG. 1 according to various embodiments of the present disclosure;

FIG. 4 is a flow chart illustrating one example of a power up routine of the voltage surge suppressor of FIG. 1 according to various embodiments of the present disclosure;

2

FIGS. 5A and 5B are flow charts illustrating one example of a response of the voltage surge suppressor of FIG. 1 to a voltage sag according to various embodiments of the present disclosure;

FIG. 6 is a flow chart that illustrates one example of a response of the voltage surge suppressor of FIG. 1 to a moderate overvoltage according to various embodiments of the present disclosure;

FIG. 7 is a flow chart that illustrates an example of a response of the voltage surge suppressor of FIG. 1 to a severe overvoltage according to various embodiments of the present disclosure;

FIG. 8 is a schematic of another example of a second transient voltage surge suppressor according to various embodiments of the present disclosure;

FIG. 9 is a state diagram that provides one example of the operation of the transient voltage surge suppressor of FIG. 8 according to various embodiments of the present disclosure;

FIG. 10 is a flow chart illustrating one example of a power up routine of the transient voltage surge suppressor of FIG. 8 according to various embodiments of the present disclosure;

FIG. 11 is a flow chart that illustrates one example of a response of the transient voltage surge suppressor of FIG. 8 to an overvoltage or voltage sag according to various embodiments of the present disclosure;

FIG. 12 is a flow chart that illustrates one example of a routine that restores the transient voltage surge suppressor of FIG. 8 to a nominal state after an overvoltage or voltage sag in the power voltage has ended according to various embodiments of the present disclosure;

FIG. 13 is a schematic block diagram of a processor circuit employed in the voltage surge suppressors of FIG. 1 or 8 according to various embodiments of the present disclosure;

FIG. 14 depicts one example of a plot of a line voltage with respect to time that illustrates the timing relating to the insertion and removal of a current limiting impedance in association with the voltage sag according to an embodiment of the present disclosure;

FIG. 15 is a schematic of one example of a current limiting circuit that operates to time the removal of a current limiting impedance as illustrated, for example, in FIG. 14 according to an embodiment of the present disclosure;

FIG. 16 is a schematic of another example of a current limiting circuit that operates to time the removal of a current limiting impedance as illustrated, for example, in FIG. 14 according to an embodiment of the present disclosure;

FIG. 17 is a schematic of yet another example of a current limiting circuit that operates to time the removal of a current limiting impedance as illustrated, for example, in FIG. 14 according to an embodiment of the present disclosure;

FIG. 18 is a graph that plots one example of an inrush surge current with respect to a duration of a sag in a power voltage such as the voltage sag illustrated in the example depicted in FIG. 14, where the inrush surge current depicted provides one example basis for determining where the current limiting impedance depicted with respect to FIG. 15, 16, or 17 should be removed according to an embodiment of the present disclosure;

FIG. 19 is a schematic diagram of one example of a processor circuit that executes gate drive logic as employed in the current limiting circuits of FIG. 15, 16, or 17 according to an embodiment of the present disclosure; and

FIG. 20 is a flow chart of one example of the gate drive logic executed in the processor of FIG. 18 according to an embodiment of the present disclosure.

DETAILED DESCRIPTION

With reference to FIG. 1, shown is one example of a voltage protector **100** according to various embodiments of the

present disclosure. The voltage protector **100** includes an input terminal through which an input power voltage **V** is received. The power voltage **V** comprises a nominal voltage that is a standard value, specified for various purposes such as power distribution on a power grid, i.e. 120/240 single phase, 480/277 Wye, 120/208 Wye or other specification. Nominal voltages may be generated at various frequencies such as 60 Hz., 50 Hz., 400 Hz., or any other frequency. Thus, a nominal voltage may be an AC voltage specified, for example, in terms of peak to peak voltage, RMS voltage, and/or frequency. Also, a nominal voltage may be a DC voltage specified in terms of a voltage magnitude.

From time to time, the power voltage **V** may experience an overvoltage that may last many milliseconds or even longer. Such overvoltages may be caused by a variety of incidents, including faults in the power distribution system or the switching of capacitors into and out of the power distribution grid for purposes of voltage regulation. Also, in split 240 volt single phase systems, for example, the loss of the neutral conductor due to a fault, cut conductor, or other problem can result in overvoltages. Still further, the power voltage **V** may experience voltage sags from time to time, resulting in potentially harmful inrush current into sensitive electronic equipment at the end of the voltage sag event.

The voltage protector **100** includes phase, neutral, and ground conductors that are used to route the power voltage **V** to an electrical load **103** that is coupled to the transient voltage surge suppressor **100**. In this respect, the voltage protector **100** may be embodied in a power strip, a load center, or other location.

The voltage protector **100** includes a thermal fuse **106** that operates as a safety circuit interrupt as can be appreciated. The voltage protector **100** also includes first voltage clamping device **109** and a second voltage clamping device **113**. As will be discussed further below, the voltage clamping level of the first voltage clamping device **109** is substantially higher than the voltage clamping level of the second voltage clamping device **113**. The first voltage clamping device **109** is coupled from phase ϕ to neutral **N** at the power input of the voltage protector **100**. The second voltage clamping device **113** is coupled from phase ϕ to neutral **N** at the power output of the voltage protector **100** in parallel with the electrical load **103** when coupled thereto.

The voltage protector **100** further comprises a series inductance **L**, a first switching element **R1** and a second switching element **R2**. The series inductance **L** is positioned in the phase conductor between the first and second clamping devices **109** and **113**. The first and second switching elements **R1** and **R2** are coupled in parallel to each other as shown. The first switching element **R1** includes a first state and a second state. In the first state, the first switching element **R1** couples the series inductance **L** directly to the electrical load **103**. In a second state, the first switching element **R1** couples a shunt resistance **R_S** across the phase ϕ and neutral **N** conductors in parallel with the load **103**. Where the electrical load **103** is inductive, the shunt resistance **R_S** allows the inductive load to discharge and provides a pathway for leakage currents as can be appreciated.

The second switch element **R2** includes a first state and a second state. In the first state, the second switch element **R2** couples an impedance between the series inductance **L** and the electrical load **103**. In this sense, the second switch element **R2** adds an impedance to the electrical load **103**. In a second state, the second switch element **R2** is open. The first and second switching elements **R1** and **R2** may comprise, for example, relays, solid state switches such as thyristors, or other types of switching circuit elements.

Coupled to the second switching element **R2** is an impedance **126** that comprises, for example, a negative temperature coefficient resistor (thermistor) or other impedance. In addition, the voltage protector **100** includes a voltage clamping device **133** coupled between phase ϕ and ground **G**, and a voltage clamping device **136** coupled between neutral **N** and ground **G**. The voltage clamping devices **109**, **113**, **133**, and **136** may comprise, for example, metal oxide varistors, zener diodes, gas tubes, or other voltage clamping circuit elements.

Still further, the voltage protector **100** includes a processor circuit **143** that controls the operation of the first and second switching elements **R1** and **R2**. The voltage protector **100** also includes a current surge detection interface circuit **146**, a voltage detection interface circuit **149**, and a power circuit **153**. The current surge detection interface circuit **146**, the voltage detection interface circuit **149**, and the power circuit **153** each receive an input voltage taken across the phase ϕ and neutral **N** conductors between the inductance **L** and the first and second switches **R2**.

The current surge detection interface circuit **146** detects whether a voltage sag exists that can result in a potentially damaging current surge.

The voltage detection interface circuit **149** detects the power voltage **V** and provides an appropriate signal to the processor circuit **143**. By knowing the voltage at any given moment, the processor circuit **143** can take such action as is deemed necessary to protect components of the voltage protector **100** and the electrical load **103** from voltage surge and voltage sag activity as will be described. The current surge detection interface circuit **146** and the voltage detection interface circuit **149** are designed to provide a fast response to overvoltage and voltage sag conditions. The microprocessor is selected so as to provide for fast switching of the switching elements **R1** and **R2**.

The power circuit **153** generates DC power that is applied to the processor circuit **143** to power its operation as can be appreciated.

Referring next to FIG. 2, shown is a voltage-time chart **163** that depicts several voltage-time curves **166** that act as predefined voltage-time thresholds that are used by the processor circuit **143** to control the operation of the first and second switching elements **R1** and **R2** (FIG. 1). The data associated with the voltage-time curves **166** is stored in a memory associated with the processor circuit **143**.

Each curve **166** represents a magnitude-duration threshold for an overvoltage in the power voltage **V** (FIG. 1) that is used to determine when the processor circuit **143** is to take action to prevent potential electrical damage to circuitry due to an overvoltage. This is to say, if a magnitude of an overvoltage lasts long enough, the amount of energy inherent in the overvoltage may cause damage to circuitry as will be discussed. The voltage-time curves **166** act as magnitude-duration thresholds by which it may be determined that there is too much energy in an overvoltage to be handled by the first and second voltage clamping devices **109** and **113**.

In this respect, for example, assume that the power voltage **V** applied to the voltage protector **100** (FIG. 1) has a nominal value of 120 volts RMS at 60 Hz. According to one embodiment, any overvoltage experienced by the power voltage **V** that is less than 15% over the nominal 120 volt RMS value is a "safe" value such that the voltage protector **100** continues to supply the power voltage **V** to the load **103** through the series inductance **L**. However, if the power voltage **V** is equal to or greater than the 115% of the nominal voltage for a predefined period of time, for example, then the voltage protector **100** may take action to protect the voltage clamping devices **109** and **113**, and the electrical load **103** from the overvoltage. In

this respect, the voltage clamping devices **109** and **113** may conduct current due to the overvoltage, but may become overheated or may experience other damage causing a fire hazard if the overvoltage moves beyond the specified voltage-time curves **166**.

During operation of the voltage protector **100**, the first and second voltage clamping devices **109** and **113** operate to dissipate voltage transients and overvoltages to protect the electrical load **103**. Specifically, when a high voltage transient such as caused by a lightning strike is experienced in the power voltage **V**, it first encounters the first voltage clamping device **109** that begins to conduct. The series inductance slows down the propagation of the voltage transient or overvoltage to allow the first voltage clamping device **109** to clamp the voltage at its clamping level. The second voltage clamping device **113** then conducts any excess voltage to ground **G** that passes through the series inductance **L**. According to one embodiment, since the clamping level (i.e. 300 volts) of the second voltage clamping device **113** is approximately one half the clamping level (i.e. 600 volts) of the first voltage clamping device **109**, then the dissipation of the excess voltage experienced from a voltage transient or overvoltage is distributed between the first and second voltage clamping devices **109** and **113**.

As mentioned above, the voltage clamping level of the first voltage clamping device **109** may comprise, for example, 600 volts, and the second voltage clamping device **113** may have a clamping level of 300 volts as can be appreciated. Alternatively, some other ratio of clamping voltages may exist between the first and second voltage clamping devices **109** and **113**. The specific voltage clamping levels of the first and second voltage clamping devices **109** and **113** also depend upon the nominal value of the power voltage **V**. It should be noted that even though the clamping voltage of the first clamping device **109** is 600 volts, the electrical load **103** is never exposed to a voltage that is higher than the clamping voltage of the second clamping device **113** (i.e. 300 volts). Also, the first voltage clamping device **109** affords protection against voltage transients and the like even if the switching elements **R1** and **R2** are in an off state.

The processor circuit **143** is configured to control the first and second switching elements **R1** and **R2** to selectively establish a direct coupling of the power voltage **V** to the electrical load **103**. In this respect, when the power voltage **V** experiences an overvoltage that extends beyond one or more of the voltage-time curves **166**, the processor circuit is configured to manipulate the switching elements **R1** and **R2** in order to at least partially isolate the electrical load **103** and the second voltage clamping device **113** from the power voltage **V** until the overvoltage has abated. In one embodiment, the electrical load **103** is entirely decoupled from the power voltage **V** where the switching elements **R1** and **R2** are in the off state as will be described.

In this respect, the second voltage clamping device **113** with a lower conduction voltage dissipates the bulk of the energy in the case of sustained overvoltage from incoming line to neutral **N**. Where the dissipation due to the overvoltage is so great that the first or second voltage clamping device **109** or **113** may overheat or burn up, the thermal fuse **106** will blow, thereby protecting all of the circuitry in the voltage protector **100**. Other implementations for protecting the voltage clamping devices with thermal fuses are well known and will not be discussed in greater detail herein.

Thus, the voltage protector **100** advantageously ensures that the electrical load **103** is protected from voltage transients and overvoltages without presenting a fire hazard. Where the voltage clamping devices **109** and **113** comprise

metal oxide varistors, they may only last 8 to 10 milliseconds under typically encountered overvoltage conditions while dissipating significant energy before overheating or damage results. To this end, the design of the voltage protectors as described herein take into account the limited capabilities of such voltage clamping devices.

Typical transient voltage surge suppressors do not take such limitations into account. For example, even in the rare case where over-voltage protection is claimed, metal oxide varistors used may be subject to over-voltages for as much as 100-200 milliseconds, which is enough to permanently damage the metal oxide varistors.

Note that the voltage-time curves **166** are specified so as to prevent the processor circuit from implementing nuisance switching of the switching elements **109** and **113** to isolate the electrical load **103** during overvoltages that may not be high enough to cause damage. In this respect, some degree of overvoltage is tolerated in order to prevent unwarranted disruption of the operation of the electrical load **103**. Such over-voltages are those that do not result in the overheating of the first and second voltage clamping devices **109** and **113**, or cause damage to the electrical load **103**.

In view of the foregoing, the operation of the voltage protector **100** is discussed with greater particularity with reference to the figures that follow.

With reference to FIG. 3, shown is a state diagram **173** that depicts the operation of logic executed within the processor circuit **143** according to an embodiment. Alternatively, the state diagram **173** of FIG. 3 may be viewed as depicting steps of a method implemented in the processor circuit **143**.

The state diagram **173** includes a "power off" state **176**, a "nominal" state **179**, a "voltage sag" state **183**, and an "isolation" state **186**. The "power off" state **176** is the state of the processor circuit **143** when there is no power is applied to the inputs of the processor circuit **143**. Assuming that power is applied to the voltage protector **100**, then a power up routine **189** is implemented to transition the state of the processor circuit **143** from the power off state **176** to the nominal state **179**. The nominal state **179** represents a normal operating state of the processor circuit **143** such that the power voltage **V** is nominal and no voltage anomalies such as transients or overvoltages are experienced as described above. If power is lost while the processor circuit **143** is in the nominal state **179**, the voltage sag state **183**, or the isolation state **186**, then the processor circuit **143** reverts to the power off state **176**.

If, while in the nominal state **179**, a voltage sag occurs in the power voltage **V**, then a "voltage sag" routine **193** is implemented so as to transition the operation of the processor circuit **143** to the voltage sag state **183**. In the voltage sag state, the processor circuit **143** waits until a voltage sag has come to an end in order to transition back to the nominal state **179**. In transitioning back to the nominal state, the processor circuit **143** will implement a "voltage sag over" routine **196**.

In addition, if while in the nominal state **179**, the voltage protector **100** experiences an overvoltage, the processor circuit **143** will decide whether it is necessary to enter the isolation state **186** depending upon whether the overvoltage exceeds a given one of the voltage-time curves **166** as described above. In some cases, overvoltages may comprise moderate overvoltages that may not provide immediate harm to the electrical load **103**. However, if the duration of such moderate overvoltages lasts beyond the time specified by a given one of the voltage-time curves **166**, then such moderate overvoltage may become damaging due to the excess energy involved. In such case, the processor circuit **143** transitions to the isolation state **186** by implementing a "moderate over-voltage" routine **199**. However, if a severe overvoltage occurs

such that imminent damage to the electrical load **103** and the voltage clamping devices **109** and **113** may occur, then the processor circuit **143** will transition from the nominal state **179** to the isolation state **186** by implementing a “severe overvoltage” routine **203**.

When in the isolation state **186**, a direct coupling between the input power voltage **V** and the load **103** is disconnected such that the electrical load **103** is at least partially isolated from the power voltage **V** during the duration of the potentially damaging overvoltage. When the moderate or severe overvoltage is over and the power voltage **V** has returned to nominal while in the isolation state **186**, then the processor circuit **143** returns to the nominal state **179** by implementing a “restore power” routine **206**. Examples of the various routines described above in transitioning between the respective operational states will be provided in the discussion that follows. It is understood that each flow chart depicted may be viewed as depicting the operation of the processor circuit **143**, or such flow charts may be viewed as depicting steps of methods implemented in the voltage protector **100**. In one embodiment, the flow charts depict functionality that may be implemented with any one of a number of programming languages associated with processor circuits that may be employed.

Referring next to FIG. **4**, shown is one example of the power up routine **189** that occurs upon initial power up of the processor circuit **143** when the voltage protector **100** is first placed into an operational state with respect to an electrical load **103** as can be appreciated. Once the power voltage **V** is first applied to the input terminals of the voltage protector **100**, in box **223**, the processor circuit **143** is initialized as can be appreciated. In this initial state, the relays **R1** and **R2** are in the off positions (the first state) such that **R1** couples the load through the resistor R_s to neutral **N** and **R2** presents an open circuit.

By virtue of the fact that the switching elements **R1** and **R2** are off when power is first applied, the electrical load **103** is isolated from the power voltage **V**. This is advantageous due to the fact that the power voltage **V** may be experiencing an overvoltage while the processor circuit **143** is first initializing. Specifically, because the processor circuit **143** is initializing when first powered up, it is not in a position to operate the switching elements **R1** and **R2** in order to adequately protect the electrical load **103**. Accordingly, the switching elements **R1** and **R2** are specified to be in an off state upon the startup of the voltage protector **100** so as to protect the electrical load **103** during the initialization phase.

Next, in box **226**, the initialization process proceeds until it has completed. Assuming that the processor circuit **143** is initialized, then box **227** the processor circuit **143** determines whether the power voltage **V** is currently experiencing an overvoltage such as a moderate or severe overvoltage. If no overvoltage is currently being experienced, then the processor circuit **143** proceeds to box **229**. On the other hand, if an overvoltage exists, then the processor circuit **143** proceeds to box **228** in which the processor circuit **143** waits until the voltage has returned to nominal. Thereafter, the processor circuit **143** proceeds to box **229** as shown.

In box **229** the processor circuit **143** causes the switching element **R2** to turn on in order to place the thermistor **126** into the circuit to limit an inrush current into the electrical load **103** during the initial power up of the load **103**. In box **233**, the processor circuit **143** initiates a timer. This timer effectively determines a period of time for the electrical load **103** to fully power up with the thermistor **126** in the circuit, thereby ensuring that there will be no damaging inrush current to the electrical load **103**.

In box **236**, the processor circuit **143** determines whether the timer has reached a predefined time within which any potential inrush current into the electrical load **103** will have been abated. Assuming that the timer has reached the predefined time in box **236**, then in box **239**, the processor circuit **143** turns on switching element **R1**, thereby directly coupling the power voltage **V** to the electrical load **103** and bypassing the thermistor **126**. In this respect, the thermistor **126** is bypassed as the direct coupling presented through the switching element **R1** provides the path of least resistance to the electrical load **103**.

Then, in box **243**, the switching element **R2** is turned off, thereby opening the circuit. Note that due to the fact that the switching element **R2** is closed when switching element **R1** was turned on, the voltage seen across switching element **R1** at such time will be the voltage across the thermistor **126**. This voltage is relatively low given that the thermistor **126** is added in series with the load **103**. Where the switching element **R1** is a relay, this fact advantageously prevents a significant voltage from developing over the contacts of a relay **R1**, thereby preventing significant sparking during the switching of the relay **R1**. Such sparking might otherwise result in damage to the relay over time that will significantly degrade its performance and lifespan. Thereafter, the processor circuit **143** enters nominal state **179**.

With reference to FIG. **5A**, shown is one example of the voltage sag routine **193** that is implemented in order to transition from the nominal state **179** to the voltage sag state **183**. The voltage sag routine **193** is implemented when the processor circuit **143** detects a voltage sag in the power voltage **V** as described above. The actual magnitude and duration of a voltage sag that causes the implementation of the voltage sag routine **193** can be predetermined. In one embodiment, the magnitude and duration of such a voltage sag may be specified such that voltage sags that are more severe than the predetermined threshold would result in a significant inrush current into the electrical load **103** when the power voltage **V** returns to nominal. However, the threshold voltage sag should be defined so as to prevent nuisance switching, etc. In one embodiment, a voltage sag of less than 75% nominal voltage for more than 2 to 3 cycles might result in significant current inrush. In another example, a voltage sag of 85% nominal voltage or higher for a few cycles would be ignored as a potential nuisance switching event.

The voltage sag routine **193** begins with box **253** in which the switching element **R2** is turned on, thereby inserting the thermistor **126** into the circuit. At some point after **R2** is turned on, in box **256**, the switching element **R1** is turned off. This causes the power voltage to be supplied to the electrical load **123** through the thermistor **126**. Assuming that the switching element **R1** is a relay, then by turning the switching element **R2** on before turning the switching element **R1** off, the voltage across the contacts of the relay **R1** is equal to the voltage across the thermistor **126**, thereby minimizing sparking across the contacts of the relay that can degrade the performance and lifespan of the relay as described above.

Thereafter, the voltage sag routine **193** ends and the processor circuit **143** is placed in the voltage sag state **183** in which the processor circuit **143** waits until the voltage sag ends and the power voltage **V** returns to nominal. The level of voltage of the power voltage that qualifies as the voltage sag that would cause the implementation of the voltage sag routine **193** may be predetermined as can be appreciated.

With reference then to FIG. **5B**, shown is one example of the “voltage sag over” routine **196** that is employed when transitioning from the voltage sag state **183** back to the nominal state **179**. The voltage sag over routine **196** is imple-

mented when the processor circuit **143** detects that the power voltage **V** has returned to a nominal state based upon inputs from the voltage detect interface circuit **149** (FIG. 1).

When in the voltage sag state **183**, the switching element **R2** is in an off state, where power is supplied to the electrical load **103** through the thermistor **126**. Also, the switching element **R1** is in an off position such that the electrical load **103** is in parallel with the shunt resistance R_s .

To begin, in box **263**, the voltage sag over routine **196** turns on **R1** at an optimal point in the power voltage cycle. The optimal point in the power cycle is one that minimizes the creation of an inrush current in the electrical load **103**. In particular, reference is made to the discussion of FIGS. **14-20** that mention the timing at which a thyristor or relay is controlled to establish the application of power voltage to the electrical load **103** while minimizing an inrush current to the electrical load **103**. Once the switching element **R1** is turned on at the optimal point in box **263**, then the switching element **R2** is turned off to allow the steady state operation of the load **103**.

Referring next to FIG. 6, shown is a flowchart that provides one example of the moderate overvoltage routine **199** that is executed, for example, to transition the operation of the processor circuit **143** from the nominal state **179** to the isolation state **186** according to various embodiments. To begin, a moderate overvoltage **199** is detected when an overvoltage experienced in the power voltage **V** is such that it is greater than the minimum voltage-time curve **166**, but is less than a voltage-time curve **166** that would deem to be immediately damaging to the electrical load **103** (i.e. a severe overvoltage). As such, moderate overvoltages may exist according to a predefined period of time before they are considered damaging. When the moderate overvoltage reaches the point where it may be potentially damaging, action may be taken to protect the various components of the voltage protector **100** and the electrical load **103** in a manner that minimizes potential damage to switching elements **R1** as will be described.

Beginning with box **273**, the moderate overvoltage routine **199** initiates a timer **273**. This timer is initiated in order to measure the duration of the overvoltage so that it can be compared with a given voltage-time curve **166** stored in the memory associated with the processor circuit **143**. In box **273**, it is determined whether to decouple the electrical load **103** from the power voltage **V** based upon whether the moderate overvoltage is greater than one of the given voltage-time curves **166** stored in the memory of the processor circuit **143**.

Assuming that the electrical load **103** is to be decoupled from the power voltage **V**, then in box **279**, the relay **R2** is turned on, thereby injecting the thermistor **126** in series with the electrical load **103**. Thereafter, in box **283**, a delay is imposed upon the operation of the moderate overvoltage routine **199**. Then, in box **286**, the switching element **R1** is switched off, thereby coupling the shunt resistance R_s across faced neutral in parallel with the electrical load **103**.

In this situation, the power voltage **V** is applied to the electrical load **103** through the thermistor **126**. This is advantageous as the voltage across the thermistor **126** is a relatively low voltage, which means that the voltage across the switching element **R1** is equal to such voltage since the switching element **R1** is in parallel with the switching element **R2** and the thermistor **126**. If the switching element **R1** comprises a relay, then this lower voltage will minimize any sparking experienced at the contacts of the relay when turned off, thereby preventing major damage to the relay as described above.

In box **289**, a further delay is imposed upon the implementation of the moderate overvoltage routine **199**. Then in box

291, the switching element **R2** is turned off, thereby completely decoupling the electrical load **103** from the power voltage **V**. Thereafter, the voltage protector **100** enters the isolation state **186** in which the electrical load **103** is isolated from the power voltage **V** until the overvoltage has ended and the power voltage **V** has returned to nominal. This action prevents the electrical load **103** from experiencing a potentially damaging overvoltage. Also, the first and second voltage clamping devices **109** and **113** are prevented from overheating and/or causing a fire, etc. At the same time, where the switching element **R1** is a relay, the lifespan of the relay is extended.

Referring next to FIG. 7, shown is a flowchart that provides one example of the operation of the severe overvoltage routine **203** according to various embodiments. The severe overvoltage routine **203** transitions the processor circuit **143** from the nominal state **179** to the isolation state **186** in response to a severe overvoltage experienced in the power voltage **V**. A severe overvoltage is considered to be an overvoltage that is so high that immediate damage is threatened to the electrical load **103** and/or the first and second voltage clamping devices **109** and **113**. In this respect, a severe overvoltage may result in physical damage to the second voltage clamping device **113** that may render it inoperative and potentially cause a fire or other malfunction.

A severe overvoltage may be defined by a predefined voltage-time curve **166** stored in a memory associated with the processor circuit **143**. Beginning with box **293**, the severe overvoltage routine **203** starts a timer. Then in box **296**, the severe overvoltage routine **203** determines whether a severe overvoltage has occurred for a required predefined period of time, thereby necessitating isolation of the electrical load **103** from the power voltage **V** in an attempt to prevent destruction of the second voltage clamping device **113**, and to protect the electrical load **103**. Assuming that the duration of the severe overvoltage has reached the prescribed time specified in a respective voltage-time curve **166** associated with a severe overvoltage, then in box **299**, the switching element **R1** is turned off.

It may be the case where the switching element **R1** comprises a relay that a significant spark may occur across the contacts of the relay **R1** when it is turned off in this context since the switching element **R2** is turned off at the same time. However, due to the potential damaging nature of the severe overvoltage, the damage that potentially may occur to the relay in this context is tolerated, even if such damage might result in undue degradation of the relay **R1** and shorten its lifespan. However, given that the occurrences of such severe overvoltages are relatively rare, the potential damage in this context is tolerated rather than allowing the first and second voltage clamping devices **109** and **113** to be overheated or cause a fire, as well as to prevent damage to the electrical load **103**. Thereafter, the processor circuit **143** enters the isolation state **196** in which the electrical load **103** is isolated from the power voltage **V**.

The restore power routine **206** is implemented to transition the processor circuit **143** from the isolation state **196** back to the nominal state **179** after the power voltage **V** has returned to nominal, having experienced either a severe or moderate overvoltage. In the isolation state **186**, both the switching elements **R1** and **R2** are off. In order to transition the processor circuit **143** back to the nominal state **179**, the switching element **R1** is turned on at an optimal point in the power voltage in much as the way described above with respect to box **263** (FIG. 5B) so as to minimize an inrush current expe-

11

rienced by the electrical load **103**. Consequently, the description of the restore power routine **206** is not provided herein in detail.

Referring next to FIG. **8**, shown is a schematic of a voltage protector **300** according to another embodiment of the present disclosure. The voltage protector **300** is similar to the voltage protector **100** with the exception that the voltage protector **300** does not include the current surge detection interface circuit **146** (FIG. **1**), the switching element **R2** (FIG. **1**), and the thermistor **126** (FIG. **1**). Also, the voltage protector **300** includes a processor circuit **303** that executes logic that differs from that executed in the processor circuit **143** (FIG. **1**). Rather, the voltage protector **300** includes an R-C snubber comprising a resistance **R** and a capacitance **C** in parallel with the switching element **R1** as shown. The R-C snubber comprises a very large impedance that provides a significant degree of isolation between the power voltage **V** and the electrical load **103** when the switching element **R1** is off, thereby coupling the shunt resistance R_s from phase ϕ to neutral **N**.

The operation of the voltage protector **300** is similar to the operation of the voltage protector **100** described above with the exception that the switching element **R2** is eliminated. In this respect, the power circuit **143** controls the operation of the switching element **R1** in response to overvoltages and voltage sags experienced in the power voltage **V**. In particular, when the switching element **R1** is on, the power voltage **V** is applied directly to the electrical load **103**, where the direct connection through the switching element **R1** presents the path of least resistance bypassing the R-C snubber. Thus, the switching element **R1** is employed to selectively establish a direct coupling of the power voltage **V** to the electrical load **103**. An overvoltage is effectively dissipated using the first and second voltage clamping devices **109** and **113** as described above with respect to the voltage protector **100**.

However, when the energy associated with an overvoltage either due to the high magnitude of the overvoltage or the long duration of the overvoltage reaches a point where the first and second voltage clamping devices **109** and **113** may be damaged, or where the electrical load **103** may experience damage as described above, then the processor circuit **143** will turn the switching element **R1** off, thereby injecting the R-C snubber in series between the power voltage **V** and the electrical load **103**. Also, the shunt resistance R_s is injected in parallel with the electrical load **103** to prevent high stray voltage from being impressed across the electrical load **103**.

The processor circuit **143** is configured to turn off the switching element **R1** upon the occurrence of an overvoltage as described above, or upon the occurrence of a voltage sag. When the power voltage **V** returns to nominal at the end of an overvoltage, the switching element **R1** is turned on to resume normal operation. When the power voltage has returned to nominal after a voltage sag, the switching element **R1** is turned on at the optimal time during the cycle of the power voltage so as to minimize an inrush current to the electrical load **103** in a similar manner as was described with reference to FIG. **5b** above.

In view of the foregoing, the operation of the voltage protector **300** is discussed with greater particularity with reference to the figures that follow.

With reference to FIG. **9**, shown is a state diagram that illustrates the control logic **313** implemented in the processor circuit **303** (FIG. **8**) according to an embodiment of the present disclosure. Alternatively, the state diagram of FIG. **9** may be viewed as depicting steps of a method implemented in the processor circuit **303**. The control logic **313** includes a power off state **323**, a nominal state **326**, and an isolation state

12

329. The power off state **323** represents the state of the processor circuit **303** when no power voltage **V** is applied to the voltage protector **300** and the voltage protector **300** is in an off condition. When the power voltage **V** is applied to the inputs of the voltage protector **300**, then the voltage protector **300** transitions to the nominal state **326** by implementing the power up routine **333**. Also, when the voltage protector **300** reverts to the power off state **323** upon experiencing a loss of power **336**.

While in the nominal state **326**, the voltage protector **300** applies the power voltage **V** directly to the electrical load **103** through the inductance **L** as shown. When voltage transients or overvoltages are experienced in the power voltage **V**, the first and second voltage clamping devices **109** and **113** conduct the excess voltage from phase ϕ to neutral **N** and limit the ability of such voltage transients or overvoltages from reaching the electrical load **103**. The dissipation of the voltage transients and overvoltages are distributed among the first and second voltage clamping devices **109** and **113** as was described above with respect to the voltage protector **100**. The value of the inductance **L** is chosen to control how much current flows through the first voltage clamping device **109**, and how the energy dissipation is distributed between the first and second voltage clamping devices **109** and **113**.

In this respect, the inductance **L** slows down the speed of voltage transients and overvoltages to provide time for the first voltage clamping device **109** to dissipate at least part of the excess voltage to neutral **N** before the second voltage clamping device **113** begins to dissipate any remaining excess voltage to neutral **N**. When the isolation state **329**, the switching element **R1** is in the off position and the first voltage clamping device **109** dissipates the excess voltage during the duration of the overvoltage or surge. As a result, the second voltage clamping device **113** does not see sustained exposure to the high voltage level across the first voltage clamping device **109**.

The voltage clamping level of the first voltage clamping device **109** may comprise, for example, 600 volts, and the second voltage clamping device **113** may have a clamping level of 300 volts as can be appreciated. Alternatively, some other ratio of clamping voltages may exist between the first and second voltage clamping devices **109** and **113**. The specific voltage clamping levels of the first and second voltage clamping devices **109** and **113** may depend upon the nominal value of the power voltage **V**.

By virtue of the fact that the second voltage clamping device **103** is isolated from the power voltage when the switching element **R1** is in the off position, the second voltage clamping device **113** is not exposed to the high voltage surge that is handled by the first voltage clamping device **109**. This prevents overheating and a potential fire hazard under over-voltage conditions.

Upon detecting an overvoltage or a voltage sag in the nominal state **326**, then the control logic **313** implements the overvoltage/voltage sag routine **339** in which the switching element **R1** is turned off to transition the operation of the processor circuit **303** to the isolation state **329**. When the overvoltage or voltage sag condition has abated, the control logic **313** implements the restore power routine **343** to return the operation of the processor circuit **303** to the nominal state **326**.

With reference to FIG. **10**, shown is a flowchart that provides one example of the power up routine **333** according to one embodiment. When power voltage **V** is initially applied to the voltage protector **300**, the switching element **R1** is in the off position, thereby coupling the shunt resistance R_s in parallel with the electrical load **103** and injecting the resistance **R**

13

and capacitance C in series with the inductance L between the power voltage and the electrical load 103. This protects the electrical load 103 from voltage transients and overvoltages until the operation of the processor circuit 303 of the voltage protector 300 is initialized.

Starting with box 363, the processor circuit 303 is initialized while the switching element R1 remains in an off position. When the processor circuit 303 is initialized as determined in box 366, the power up routine 333 proceeds to box 369. In box 369, the switching element R1 is turned on at an optimal point in the cycle of the power voltage V that minimizes an inrush current to the electrical load 103 in a similar manner as was described above with reference to box 363 (FIG. 5B). Thereafter, the power up routine 333 ends and the control logic 313 enters the nominal state 326.

Referring next to FIG. 11, shown is one example of a flowchart that provides one illustration of the "overvoltage/power sag" routine 339 that transitions the control logic 313 from the nominal state 326 to the isolation state 329 according to various embodiments. At the time the overvoltage/voltage sag routine 339 is implemented, the switching element R1 is in the on state and the power voltage V is directly applied to the electrical load 103, thereby bypassing the R-C snubber as described above.

To begin, once an overvoltage or a power sag is detected, then in box 373 a timer is initiated to determine the duration of the overvoltage or power sag to determine whether to turn the switching element R1 off. The duration and magnitude of the overvoltage may be compared with the voltage-time curves 166 maintained in a memory of the processor circuit 303 to determine whether the switching element R1 should be turned off to protect the electrical load 103 and the second voltage clamping device 113. Alternatively, if a power sag is detected, then the duration and magnitude of the sag voltage may be compared against thresholds stored in the memory to determine whether intervention is necessary to minimize or reduce harmful in-rush current when the power voltage V returns to nominal.

If the overvoltage is greater than a respective voltage-time curve 166 threshold, or if a voltage sag is deemed severe enough as to result in a potentially harmful in-rush current to the electrical load 103, then in box 379 the switching element R1 is turned off, thereby placing the impedance of the RC snubber in series with the electrical load 103. Also, the shunt resistance R_S is placed in parallel with the electrical load 103. In this circumstance, the voltage protector 300 is in the isolation state 329 where the electrical load 103 is protected and the second voltage clamping device 113 will not overheat.

Referring next to FIG. 12 shown is one example of a flowchart that provides one illustration of the "restore power" routine 346 that transitions the control logic 313 from the isolation state 329 to the nominal state 326 according to various embodiments. In box 383, it is determined whether the power voltage V (FIG. 8) has returned to nominal. If so, then in box 386, the switching element R1 is turned on at an optimal point in the cycle of the power voltage V that minimizes a potential inrush current to the electrical load 103 in a similar manner as was described above with reference to box 363 (FIG. 5B). Note that in the case of an overvoltage, step 386 may be unnecessary unless the voltage to the electrical load 103 drops significantly due to the voltage lost across the RC snubber. Thereafter, the restore power routine 343 ends and the control logic 313 is placed in the nominal state 326.

Referring next to FIG. 13, shown is one example of the processor circuit 143 or 303 according to embodiments of the present disclosure. The processor circuit 143/303 comprises, for example, a processor 403 and a memory 406, both of

14

which are coupled to a local interface 409. To this end, the local interface 409 may comprise, for example, a data bus with an accompanying address/control bus as can be appreciated.

Stored on the memory 406 and executable by the processor 403 are an operating system 413 and the control logic 173/313. Also, data representing one or more voltage-time curves 166 may be stored in the memory 406 or otherwise may be accessible to the processor circuit 143/303.

The memory 406 is defined herein as both volatile and nonvolatile memory and data storage components. Volatile components are those that do not retain data values upon loss of power. Nonvolatile components are those that retain data upon a loss of power. Thus, the memory 406 may comprise, for example, random access memory (RAM), read-only memory (ROM), hard disk drives, floppy disks accessed via an associated floppy disk drive, compact discs accessed via a compact disc drive, magnetic tapes accessed via an appropriate tape drive, and/or other memory components, or a combination of any two or more of these memory components. In addition, the RAM may comprise, for example, static random access memory (SRAM), dynamic random access memory (DRAM), or magnetic random access memory (MRAM) and other such devices. The ROM may comprise, for example, a programmable read-only memory (PROM), an erasable programmable read-only memory (EPROM), an electrically erasable programmable read-only memory (EEPROM), or other like memory device.

In addition, the processor 403 may represent multiple processors and the memory 406 may represent multiple memories that operate in parallel. In such a case, the local interface 409 may be an appropriate network that facilitates communication between any two of the multiple processors, between any processor and any one of the memories, or between any two of the memories etc. The processor 403 may be of electrical or of some other construction as can be appreciated by those with ordinary skill in the art.

The operating system 413 is executed to control the allocation and usage of hardware resources such as the memory, processing time and peripheral devices in the processor circuit 143/303. In this manner, the operating system 413 serves as the foundation on which applications depend as is generally known by those with ordinary skill in the art.

Although the control logic 173 and/or 313 are each embodied in software or code executed by general purpose hardware as discussed above, as an alternative the same may also be embodied in dedicated hardware or a combination of software/general purpose hardware and dedicated hardware. If embodied in dedicated hardware, the control logic 173 or 313 can be implemented as a circuit or state machine that employs any one of or a combination of a number of technologies. These technologies may include, but are not limited to, discrete logic circuits having logic gates for implementing various logic functions upon an application of one or more data signals, application specific integrated circuits having appropriate logic gates, programmable gate arrays (PGA), field programmable gate arrays (FPGA), or other components, etc. Such technologies are generally well known by those skilled in the art and, consequently, are not described in detail herein.

The state diagrams and/or flow charts of FIGS. 3-7 and 9-12 the functionality and operation of an implementation of the control logic 173 and the control logic 313. If embodied in software, each block may represent a module, segment, or portion of code that comprises program instructions to implement the specified logical function(s). The program instructions may be embodied in the form of source code that comprises human-readable statements written in a programming

15

language or machine code that comprises numerical instructions recognizable by a suitable execution system such as a processor in a computer system or other system. The machine code may be converted from the source code, etc. If embodied in hardware, each block may represent a circuit or a number of interconnected circuits to implement the specified logical function(s).

Although the state diagrams and/or flow charts of FIGS. 3-7 and 9-12 show a specific order of execution, it is understood that the order of execution may differ from that which is depicted. For example, the order of execution of two or more blocks may be scrambled relative to the order shown. Also, two or more blocks shown in succession in FIGS. 3-7 and 9-12 may be executed concurrently or with partial concurrence. In addition, any number of counters, state variables, warning semaphores, or messages might be added to the logical flow described herein, for purposes of enhanced utility, accounting, performance measurement, or providing troubleshooting aids, etc. It is understood that all such variations are within the scope of the present invention.

Also, where the control logic 173 and/or the control logic 313 comprises software or code, each can be embodied in any computer-readable medium for use by or in connection with an instruction execution system such as, for example, a processor in a computer system or other system. In this sense, the logic may comprise, for example, statements including instructions and declarations that can be fetched from the computer-readable medium and executed by the instruction execution system. In the context of the present invention, a "computer-readable medium" can be any medium that can contain, store, or maintain the control logic 173 and/or the control logic 313 for use by or in connection with the instruction execution system. The computer readable medium can comprise any one of many physical media such as, for example, electronic, magnetic, optical, electromagnetic, infrared, or semiconductor media. More specific examples of a suitable computer-readable medium would include, but are not limited to, magnetic tapes, magnetic floppy diskettes, magnetic hard drives, or compact discs. Also, the computer-readable medium may be a random access memory (RAM) including, for example, static random access memory (SRAM) and dynamic random access memory (DRAM), or magnetic random access memory (MRAM). In addition, the computer-readable medium may be a read-only memory (ROM), a programmable read-only memory (PROM), an erasable programmable read-only memory (EPROM), an electrically erasable programmable read-only memory (EEPROM), or other type of memory device.

The following discussion of FIGS. 14-20 relate to determining the optimal point in the power cycle at which to establish the direct coupling of the power voltage V to the electrical load 103 so as to minimize an inrush current to the electrical load 103. In particular, the discussion of FIGS. 14-20 describe the control of a thyristor or relay in order to establish the application of power voltage to the electrical load 103 while minimizing an inrush current to the electrical load 103. Generally, the timing at which the thyristor or relay are manipulated to establish the direct coupling applies to the control of the switching element R1 as described above with reference to FIGS. 1 and 8.

With reference to FIG. 14, shown is a chart that plots a power voltage 500 with respect to time to illustrate the various embodiments of the present disclosure. The power voltage 500 is applied to a load that may comprise, for example, an inductive load, a rectifier load, a capacitive load, or other type of electrical load as can be appreciated. In the case that the power voltage 500 is applied to a rectifier load, then a voltage

16

is generated across a capacitor associated with the rectifier as can be appreciated. In this respect, the capacitor facilitates the generation of a DC power source in conjunction with the function of the diodes of the rectifier.

With respect to FIG. 14, the capacitor voltage 503 is depicted as the DC voltage that exists across a capacitor associated with the rectifier. From time to time during the steady state operation of the load to which the power voltage 500 is applied, a voltage sag 506 may occur in the power voltage 500. During a voltage sag 506, the capacitor voltage 503 may steadily decrease as the capacitor itself is drained as it supplies current to the electrical load coupled to the rectifier. At the end of a voltage sag 506, it is often the case that the power voltage 500 suddenly returns to a nominal voltage 509. The nominal voltage 509 is the normal operating voltage of the power voltage 500.

Depending where in the power voltage cycle that the power voltage 500 returns to the nominal voltage 509, there may be a significant voltage differential V_D between the power voltage 500 and the capacitor voltage 503. This voltage differential V_D may ultimately result in a significant inrush current as the load resumes steady state operation. Where the load is a rectifier load, then the inrush current occurs due to the fact that the rectifier capacitor needs to be charged up and other components that make up the load may pull more current at the end of the voltage sag 506.

The magnitude of the inrush current is affected by various load factors such as, for example, the type of load, the condition of load, the proximity of the load with respect to the power voltage 500, power supply factors, the duration of the voltage sag 506, the line impedance, and the location of any transformer associated with the stepping the power voltage 500 up or down, and other factors. In addition, the magnitude of any inrush current after the occurrence of a voltage sag 506 will depend upon the magnitude of the voltage differential V_D that exists at the instant that the power voltage 500 returns to the nominal voltage 509. The nominal voltage 509 is defined herein as a nominal value assigned to a circuit or system for the purpose of conveniently designating its voltage class or type. In this sense, nominal voltage may comprise a standardized voltage specified for various purposes such as power distribution on a power grid, i.e. 120/240 Delta, 480/277 Wye, 120/208 Wye or other specification. Alternatively, the nominal voltage may comprise a standardized voltage in a closed system such as, for example, a power system on a vehicle such as an airplane, etc. A nominal voltage may be, for example, an AC voltage specified in terms of peak to peak voltage, RMS voltage, and/or frequency. Also, a nominal voltage may be a DC voltage specified in terms of a voltage magnitude.

In order to limit the inrush current at the end of a voltage sag 506, according to various embodiments of the present disclosure, an impedance is added to the load upon detection of the voltage sag 506 in the power voltage 500 during the steady state operation of the load. In this respect, the power voltage 500 is monitored to detect a voltage sag 506 during the steady state operation of the load. Once an occurrence of a voltage sag 506 is detected, the impedance is added to the load. Thereafter, the impedance is removed when the power voltage 500 has reached a predefined point 513 in the power voltage cycle after the power voltage 500 has returned to the nominal voltage 509.

The timing of the removal of the impedance from the load after the power voltage 500 has returned to the nominal voltage 509 is specified to as to minimize an occurrence of an inrush current surge flowing to the load according to various embodiments of the present disclosure. In this respect, the

17

removal of the impedance from the load is timed at the predefined point on the power voltage cycle of the power voltage 500.

In one embodiment, the impedance is removed from the load when the power voltage 500 is less than a magnitude of the capacitor voltage 503 across a capacitor associated with a rectifier, where the load is a rectifier load. In such a scenario, given that the line voltage 500 is rectified, then it can be said that the impedance is removed from the load when the absolute value of the magnitude of the power voltage 500 is less than a magnitude of the voltage 503 across the capacitor associated with the rectifier of the load.

At such time, the respective diodes in the rectifier are reversed biased when the absolute value of the magnitude of the power voltage 500 is less than the magnitude of the voltage 503 across the capacitor associated with the rectifier of the load. Consequently, there is no inrush current when the absolute value of the magnitude of the power voltage 500 is less than the magnitude of the voltage 503 across a capacitor associated with a rectifier of the load. Ultimately, in this scenario, the capacitor associated with the rectifier is charged when the normal peaks of the rectified power voltage 500 are applied to the capacitor, rather than experiencing an instantaneous change in the voltage as illustrated by the voltage differential V_D depicted in FIG. 14.

In an additional alternative, the impedance is removed from the load at approximately a zero (0) crossing of the power voltage 500 that occurs after the power voltage has returned to the nominal voltage 509 after the end of a voltage sag 506. In this respect, to be "approximate" to the zero crossing, for example, is to be within an acceptable tolerance associated with the zero crossing such that the magnitude of the power voltage 500 is unlikely to be greater than a voltage 503 across a capacitor associated with a rectifier of the load.

In another embodiment, the impedance may be removed from the load at approximately a first one of the many zero crossings that occur after the power voltage 500 as returned to the nominal voltage 509. This is advantageous as the power is returned to the load as soon as possible but in a manner that minimizes the possibility that a significant inrush current will occur.

In yet another embodiment, the impedance may be removed from the load at a point on the power voltage cycle that substantially minimizes the differential V_D between an absolute value of the magnitude of the power voltage 500 and a magnitude of the voltage 503 across a capacitor associated with a rectifier of the load. In this respect, if the power voltage 500 returns to the nominal voltage 509 at a location in the power voltage cycle such that the magnitude of the power voltage 500 is close to the voltage 503 across the capacitor so that minimal inrush current may result, then the impedance may be removed potentially even in a case where the power voltage 500 is on an upswing and is greater than the voltage 503 across the capacitor, as long as the voltage differential V_D is small enough so as to result in an acceptable amount of inrush current to the load.

In such a case, a maximum voltage differential V_D may be specified that results in a maximum allowable inrush current that could be applied to the load, where the impedance would not be removed if the actual voltage differential V_D is greater than the maximum voltage differential V_D specified. As depicted in the graph of FIG. 14, shown is an embodiment in which the impedance is added to the load during the voltage sag 506 and is removed at the point 513 in the power voltage cycle that occurs at a first zero crossing after the power voltage 500 returns to the nominal voltage 509 according to one embodiment of the present disclosure.

With reference next to FIG. 15, shown is a schematic of a current limiting circuit according to an embodiment of the present disclosure. The power voltage 500 (FIG. 14) is

18

applied across input nodes 603 as shown. The power voltage 500 may be received from a typical outlet or other power source as can be appreciated. The current limiting circuit 600 includes a transient voltage surge suppressor 606 that is coupled across the input nodes 603. In addition, the current limiting circuit 600 includes a zero crossing detector 609, a sag detector 613, and a gate drive 616. The power voltage 500 is received as an input into both the zero crossing detector 609 and the sag detector 613. The output of the zero crossing detector 609 comprises a zero crossing signal 619 that is applied to the gate drive 616.

The output of the sag detector 613 is also applied to the gate drive 616. The gate drive 616 controls a thyristor 626 and a relay 629. In this respect, the gate drive 616 controls whether the thyristor 626 and the relay 629 are turned on or off. The relay 629 couples the input nodes 603 to a load 633. The thyristor 626 couples the input nodes 606 to the load 633 through a resistor R_T . In the embodiment depicted in FIG. 15, the input nodes 603 are coupled to the load 633 through resistor R_S that is in parallel with the relay 629 and the thyristor 626/resistor R_T as shown.

The load 633 as depicted in FIG. 15 comprises a rectifier load having a rectifier 636. The rectifier 636 includes the diodes 639 and the rectifier capacitor 643. In addition, the load 633 may include other components 646 that receive DC power as can be appreciated. Alternatively, the load 633 may be an inductive load or other type of load. The zero crossing detector 609, the sag detector 613, and/or the gate drive 616 may be implemented with one or more micro processor circuits, digital logic circuitry, or analog circuitry as can be appreciated.

Next, a general discussion of the operation of the current limiting circuit 600 is provided according to one embodiment of the present disclosure. To begin, assume the power voltage 500 comprises a nominal voltage 509 is applied to the load and suddenly experiences a voltage sag 506 (FIG. 14). Assuming that the voltage sag 506 lasts a predefined threshold of time where the capacitor voltage 503 (FIG. 14) across the capacitor 643 drains appreciably, a risk is created of a significant inrush current when the power voltage 500 resumes the nominal voltage 509.

During steady state operation of the load, the relay 629 is in a closed position and the power voltage 500 is applied directly to the load 633 through the relay 629. Given that the relay 629 is a direct electrical connection, it presents the path of least resistance for the current flowing to the load 633. Consequently, the current bypasses the resistor R_S . During the steady state operation of the load, the thyristor 626 is also in an off state, thereby preventing current from flowing through the resistance R_T . Once the sag detector 613 detects the voltage sag 506, then the sag detector output 623 directs the gate drive 616 to open the relay 629. As a result, the voltage at the input nodes 623 is applied to the load 633 through the resistor R_S .

The resistance R_S is obviously higher than the near zero resistance presented by the closed relay 629. By opening the relay 629, the resistor R_S is added to the load 633. The resistance R_S is specified so as to limit the current that can flow to the load 633. This resistance thus limits any current surge that might occur when the voltage returns to nominal and the voltage sag 506 has ended, thereby minimizing or eliminating the possibility of damage to electrical components of the load 633 such as diodes 639 in the rectifier 636 or other components.

It should be noted that the resistance R_S may also reduce the voltage that is seen by the load 633 during the voltage sag 506 until either the thyristor 626 is closed (turned on) or the relay 629 is closed. In this respect, the resistance R_S can exacerbate the reduced voltage experienced by the load 633 during the voltage sag 506. However, the reduced voltage due to the

resistor R_S will not be much worse than what can typically be experienced by the load 633 without the resistance R_S . This is especially true if the voltage sag 506 lasts for a short time. If the voltage sag 506 lasts for relatively long time such that the operation of the load is disrupted, chances are any reduction in voltage due to the resistance R_S would not be of any consequence.

For maximum protection, the current flow through the resistor R_S should be low, but as stated above, this might increase the possibility of momentary interference with the load operation. Thus, the value of the resistance R_S is determined based upon a trade off between protection in a multi-load environment and the possibility of nuisance interference with the operation of the load 633. Experiments show that the resistance R_S generally does not interfere with the load operation for voltage sags of short duration lasting less than five (5) cycles or so.

Once the relay 629 is opened due to the detection of the voltage sag 506, then the current limiting circuit 600 stays in such state until the sag detector 613 detects that the voltage sag 506 has ended. Assuming that the voltage sag 506 has ended, then the sag detector output 623 is appropriately altered. In response, the gate drive 616 does not close the relay 629 right away. Rather, the relay 629 is maintained in an open state. The gate drive 616 waits until a signal is received from the zero crossing detector 609 indicating that a zero crossing has been reached in the power voltage cycle. The zero crossing output 619 applied to the gate drive 616 indicates the occurrence of all zero crossings.

Upon receiving an indication of a zero crossing after receiving an indication that the voltage sag 506 has ended, the gate drive 616 turns on the thyristor 626 to allow current to flow to the load 633 through the thyristor 626 and the resistance R_T . The resistance R_T is specified to protect the thyristor 626. In particular, the resistance R_T limits the worst case current that flows to the load 633 through the thyristor 626 to within the maximum current rating of the thyristor 626. Thus, the resistance R_T is less than the resistance R_S and effectively allows the nominal power voltage 500 to be applied to the load 633. The thyristor 626 is advantageously employed to cause the power voltage 500 to be reapplied to the load 633 after the end of the voltage sag 506 as the thyristor 626 is much faster in operation than the relay 629. In this respect, the thyristor 626 can be turned on, for example, within approximately 10 microseconds as opposed to the relay 629 that might take approximately five to ten milliseconds. Because of the speed at which the thyristor 626 can operate, the thyristor 626 allows the current limiting circuit 600 to control exactly where on the power voltage cycle that the power voltage 500 is reapplied to the load 633.

Alternatively, if the reaction time of the relay 629 in response to a change in the state of the output signal from the gate drive 616 is sufficiently fast or can be estimated with sufficient accuracy, then it may be the case that the relay 629 could be used without the thyristor 626. Specifically, the relay 629 could be triggered to close (or turned off in the case of a normally closed relay) at a predefined period of time before a zero crossing is to occur with the anticipation that the relay 629 will actually close on or near the zero crossing itself. This embodiment would thus eliminate the need for the thyristor 626 and the resistance R_T .

Once the thyristor 626 has been on for a necessary amount of time to ensure that the capacitor 643 associated with the rectifier 636 is charged enough to avoid significant inrush current, or that the load 633 is operational to the extent that it will not cause an undesirable inrush current, the gate drive 616 closes the relay 629 to reestablish the conductive pathway between the input nodes 603 and the load 633. Thereafter, the gate drive 616 turns the thyristor 626 off.

Thus, to recap, the thyristor 626 provides the function of supplying the power voltage 500 to the load 633 after the end of the voltage sag 506. Given that the resistance R_S is the impedance that is added to the load 633 during the voltage sag 506, the thyristor 626 acts to remove the impedance R_S to resupply the power voltage 500 to the load 633, where the resistance R_T is much less than the resistance R_S . Thereafter, the relay 629 is closed so that a direct conductive pathway is established to the load 633 without any loss to either of the resistances R_S or R_T .

The current limiting circuit 600 illustrates the operation of an embodiment in which the inrush current that flows to the load 633 is minimized after the end of the voltage sag 506, where the impedance represented by the resistance R_S that was added to the load 633 is removed from the load 633 at approximately the zero crossing of the power voltage 500 after the power voltage 500 has returned to the nominal voltage 509.

The precise zero crossing detected by the zero crossing detector 609 at which the thyristor 626 is turned on may be the first zero crossing that occurs after the power voltage 500 has returned to the nominal voltage 509. Alternatively, the zero crossing at which the thyristor 626 is turned on may be any zero crossing that occurs after the power voltage 500 has returned to the nominal voltage 509 with the understanding that it may be favorable to turn the thyristor 626 on as soon as possible so as to reestablish the power voltage 500 at the load 633 so that the load is not adversely affected.

In addition, the resistance R_T is specified so that the thyristor 626 does not experience currents that are too high that may adversely affect its operation, taking into account how long the thyristor 626 would have to stay on given the zero crossing or other point at which the thyristor 626 would be turned on after the voltage sag 506 has ended.

Referring next to FIG. 15, shown is a current limiting circuit 700 according to another embodiment of the present disclosure. The current limiting circuit 700 is similar in function with respect to the current limiting function 600, except that the resistance R_S is not employed. In this respect, the impedance added to the load 633 is the equivalent of an infinite resistance or an open circuit. In all other ways, the operation of the current limiting circuit 700 is the same as described above with respect to FIG. 15.

In addition, the current limiting circuit 700 provides additional capability in that it can isolate the load 633 from the power voltage 500 such as might be desirable in a case where sustained undervoltages or overvoltages occur that may be dangerous for the load 633. The current limiting circuit 600 (FIG. 15) may also be configured isolate the load 633 in the case of an undervoltage or overvoltage that might present a danger for the load 633 by including a second relay in series with the resistance R_S that would open up to isolate the load 633 from the power voltage 500. In case an undervoltage or overvoltage is detected, a relay may be opened at the same time that the relay 629 is opened.

Turning then to FIG. 17, shown is a current limiting circuit 800 according to yet another embodiment of the present disclosure. The current limiting circuit 800 is similar to the current limiting circuit 700 (FIG. 15) with the exception that the zero crossing detector 609 in the current limiting circuit 700 has been replaced by the impedance removal timing circuit 803 that generates an impedance removal signal 806 that is applied to the gate drive 616. The current limiting circuit 800 operates in much the same way as the current limiting circuit 700 with the exception that the impedance removal timing circuit 803 receives the voltage across the capacitor 643 of the rectifier 636 as an input. This voltage may be compared with the power voltage 500 that is received as another input.

21

In this respect, the impedance removal timing circuit **803** may send the signal to the gate drive **616** to energize the thyristor **626** to supply current to the load **633** when conditions other than zero crossings occur that will allow the load **633** to be supplied with the line voltage without causing an undesirable inrush current surge. In particular, the conditions may comprise, for example, when the absolute value of the magnitude of the power voltage **500** is less than the magnitude of the rectified voltage across the capacitor **643** associated with the rectifier of the load. In this respect, the voltage differential V_D (FIG. **14**) does not exist such that a significant inrush current surge is not likely to be experienced.

Alternatively, the impedance removal timing circuit **803** may generate the impedance removal output signal **806** that causes the gate drive **616** to energize the thyristor **626** to remove the impedance from the load **633** at any point on the power voltage cycle of the power voltage **500** that substantially minimizes a differential between the absolute value of the magnitude of the power voltage **500** and a magnitude of the rectified voltage across the capacitor **643** that is associated with the load.

Referring next to FIG. **18**, shown is a chart that plots an example of the magnitude of the peak value of the inrush current surge that flows into a load as a function of the duration of a voltage sag **506** (FIG. **14**) in terms of line voltage cycles. As shown in FIG. **18**, the peak value of the measured inrush current surge **809** is depicted for various values of voltage sag duration for a typical liquid crystal monitor load. The inrush current surge **809** has an upper envelope **813**, depicting the worst case stresses that are possible, and a lower envelope **816** that shows significantly lower inrush current values that may be achieved when normal load operation is resumed coincident with a line zero voltage crossing. The upper envelope follows the upper peaks of the inrush current surge **809** and the lower envelope **816** follows the lower peaks of the inrush current surge **809**.

As can be seen, the peak value of the measured inrush current surge **809** potentially increases in time in proportion with the decay, for example, of the voltage experienced across a capacitor **803** (FIGS. **15-17**) during a voltage sag **506**. Even with the increase of the size of the peaks of the inrush current surge as the duration of the voltage sag **506** increases, there are still significant valleys and lower currents throughout the voltage sag duration. As such, it is desirable to ensure that the inrush current surge **809** falls at the bottom of a valley of the various peaks shown which generally coincide with the zero crossings of the power voltage **500** as can be appreciated.

Turning then to FIG. **19**, shown is a processor circuit according to an embodiment of the present disclosure that provides one example of an implementation of the gate drive **616** according to an embodiment of the present disclosure. As depicted, a processor circuit **820** is shown having a processor **823** and a memory **826**, both of which are coupled to a local interface **829**. The local interface **829** may comprise, for example, a data bus with an accompanying control/address bus as can be appreciated by those with ordinary skill in the art. In this respect, the processor circuit **820** may comprise any one of a number of different commercially available processor circuits. Alternatively, the processor circuit **820** may be implemented as part of an application specific integrated circuit (ASIC) or may be implemented in some other manner as can be appreciated. It is also possible that the logic control functions can be implemented without a microprocessor.

Stored on the memory **831** and executable by the processor **823** is gate drive logic **831**. The gate drive logic **831** is executed to control the function of the gate drive **616** in

22

controlling the opening and closing of the relay **629**, and to turn the thyristor **626** (FIGS. **15-17**) on or off. In addition, an operating system may also be stored on the memory **826** and executed by the processor **823** as can be appreciated. Still further, other logic in addition to the gate drive logic **831** may be stored in the memory **826** and executed by the processor **823**. For example, logic that implements the functions of the zero crossing detector **609** (FIGS. **15** and **16**), sag detector **603** (FIG. **15**, **16**, or **17**), or the impedance removal timing circuit **803** (FIG. **17**) may be implemented on the processor circuit **820** as can be appreciated. Alternatively, separate processor circuits may be employed to implement each of the gate drive **616**, zero crossing detector **609**, sag detector **603**, or the impedance removal timing circuit **803**.

The gate drive logic **831**, zero crossing detector **609**, sag detector **603**, and/or the impedance removal timing circuit **803** (FIG. **17**) is described as being stored in the memory **826** and are executable by the processor **823**. The term "executable" as employed herein means a program file that is in a form that can ultimately be run by the processor **823**. Examples of executable programs may be, for example, a compiled program that can be translated into machine code in a format that can be loaded into a random access portion of the memory **826** and run by the processor **823** or source code that may be expressed in proper format such as object code that is capable of being loaded into a random access portion of the memory **826** and executed by the processor **823**, etc. An executable program may be stored in any portion or component of the memory **826** including, for example, random access memory, read-only memory, a hard drive, compact disk (CD), floppy disk, or other memory components.

The memory **826** is defined herein as both volatile and nonvolatile memory and data storage components. Volatile components are those that do not retain data values upon loss of power. Nonvolatile components are those that retain data upon a loss of power. Thus, the memory **826** may comprise, for example, random access memory (RAM), read-only memory (ROM), hard disk drives, floppy disks accessed via an associated floppy disk drive, compact discs accessed via a compact disc drive, magnetic tapes accessed via an appropriate tape drive, and/or other memory components, or a combination of any two or more of these memory components. In addition, the RAM may comprise, for example, static random access memory (SRAM), dynamic random access memory (DRAM), or magnetic random access memory (MRAM) and other such devices. The ROM may comprise, for example, a programmable read-only memory (PROM), an erasable programmable read-only memory (EPROM), an electrically erasable programmable read-only memory (EEPROM), or other like memory device.

In addition, the processor **823** may represent multiple processors and the memory **826** may represent multiple memories that operate in parallel. In such a case, the local interface **829** may be an appropriate network that facilitates communication between any two of the multiple processors, between any processor and any one of the memories, or between any two of the memories etc. The processor **823** may be of electrical, optical, or molecular construction, or of some other construction as can be appreciated by those with ordinary skill in the art.

Referring next to FIG. **20**, shown is a flow chart that provides one example of the operation of the gate drive logic **831** according to an embodiment of the present disclosure. Alternatively, the flow chart of FIG. **20** may be viewed as depicting steps of an example of a method implemented by the processor circuit **820** to prevent an inrush current surge to the load **633** (FIGS. **15-17**) after a voltage sag **506** (FIG. **14**). The

23

functionality of the gate drive logic **831** as depicted by the example flow chart of FIG. **20** may be implemented, for example, in an object oriented design or in some other programming architecture. Assuming the functionality is implemented in an object oriented design, then each block represents functionality that may be implemented in one or more methods that are encapsulated in one or more objects. The gate drive logic **831** may be implemented using any one of a number of programming languages as can be appreciated.

Beginning with box **833**, the gate drive logic **831** determines whether a voltage sag **506** has been detected. This may be determined by examining the output of the sag detector **613** (FIGS. **15-17**) as described above. Assuming that a voltage sag **506** has been detected, then in box **836** the relay **629** (FIGS. **15-17**) is opened thereby disrupting the flow of current through the relay **629** to the load **633** (FIGS. **15-17**). As such, any reduced current flowing to the load (due to the voltage sag **506**) flows to the load **633** through the resistor R_S or does not flow at all as is the case, for example, with the current limiting circuit **700** (FIG. **15**). Next, in box **839**, the gate drive logic **831** determines whether the power voltage **500** (FIG. **14**) has returned to a nominal value. This may be determined based upon a signal **623** (FIGS. **15-17**) received from the sag detector **613** that indicates that the voltage sag **506** has ended.

Assuming that such is the case, then the gate drive logic **831** proceeds to box **843** in which it is determined whether to apply the power voltage **500** (FIG. **14**) to the load **633**. In this respect, the gate drive logic **831** waits for the optimal time to return the power voltage **500** to the load so as to minimize the potential inrush current to the load **633**. This determination may be made by examining the output from either the zero crossing detector **609** or the impedance removal timing circuit **803** (FIG. **17**) as described above. The zero crossing detector **609** or the impedance removal timing circuit **803** provide a signal **619** or **806** that indicates when the thyristor **626** should be turned on in order to provide current to the load **633** as described above.

Alternatively, the relay **629** may be turned on in box **846** instead of a thyristor **626** where the actual closing of the relay **629** may be timed so as to coincide with a zero crossing or other location on the power voltage cycle, for example, where the future zero crossing or other location on the power voltage cycle can be predicted given a known response time of the relay **629** itself. As such, the gate drive logic **831** would end if the relay **629** is turned on in box **846**. However, it should be noted that the relay might be inconsistent in its response time, thereby resulting in variation in when it will actually close and couple the power voltage **500** to the load **633**. Thus, the reduction of any inrush current may be adversely affected to some degree.

However, assuming that the thyristor **626** is turned on in box **846**, then the gate drive logic **831** proceeds to box **849** to determine whether the surge current has been avoided. This may be determined by allowing a certain period of time to pass within which it is known that any potential current surge is likely to be dissipated.

Then, in box **853**, the relay **629** is closed, thereby providing power to the load **633** through the relay **629**. Once the relay is closed, then in box **856** the thyristor **626** is turned off since the load **633** is now being supplied through the relay **629**. Thereafter the gate drive logic **831** ends as shown.

While the gate drive logic **831**, zero crossing detector **609**, sag detector **603**, and/or the impedance removal timing circuit **803** (FIG. **17**) may be embodied in software or code executed by general purpose hardware as discussed above, as an alternative the same may also be embodied in dedicated

24

hardware or a combination of software/general purpose hardware and dedicated hardware. If embodied in dedicated hardware, the gate drive logic **831**, zero crossing detector **609**, sag detector **603**, and/or the impedance removal timing circuit **803** (FIG. **17**) can be implemented as a circuit or state machine that employs any one of or a combination of a number of technologies. These technologies may include, but are not limited to, discrete logic circuits having logic gates for implementing various logic functions upon an application of one or more data signals, application specific integrated circuits having appropriate logic gates, programmable gate arrays (PGA), field programmable gate arrays (FPGA), or other components, etc. Such technologies are generally well known by those skilled in the art and, consequently, are not described in detail herein.

The flow chart of FIG. **20** shows the architecture, functionality, and operation of an example implementation of the gate drive logic **831**. If embodied in software, each block may represent a module, segment, or portion of code that comprises program instructions to implement the specified logical function(s). The program instructions may be embodied in the form of source code that comprises human-readable statements written in a programming language or machine code that comprises numerical instructions recognizable by a suitable execution system such as a processor in a computer system or other system. The machine code may be converted from the source code, etc. If embodied in hardware, each block may represent a circuit or a number of interconnected circuits to implement the specified logical function(s).

Although flow chart of FIG. **20** shows a specific order of execution, it is understood that the order of execution may differ from that which is depicted. For example, the order of execution of two or more blocks may be scrambled relative to the order shown. Also, two or more blocks shown in succession in FIG. **20** may be executed concurrently or with partial concurrence. In addition, any number of counters, state variables, warning semaphores, or messages might be added to the logical flow described herein, for purposes of enhanced utility, accounting, performance measurement, or providing troubleshooting aids, etc. It is understood that all such variations are within the scope of the present disclosure.

Also, where the gate drive logic **831**, zero crossing detector **609**, sag detector **603**, and/or the impedance removal timing circuit **803** (FIG. **17**) comprises software or code, each can be embodied in any computer-readable medium for use by or in connection with an instruction execution system such as, for example, a processor in a computer system or other system. In this sense, the logic may comprise, for example, statements including instructions and declarations that can be fetched from the computer-readable medium and executed by the instruction execution system. In the context of the present disclosure, a "computer-readable medium" can be any medium that can contain, store, or maintain the gate drive logic **831**, zero crossing detector **609**, sag detector **603**, and/or the impedance removal timing circuit **803** (FIG. **17**) for use by or in connection with the instruction execution system. The computer readable medium can comprise any one of many physical media such as, for example, electronic, magnetic, optical, electromagnetic, infrared, or semiconductor media. More specific examples of a suitable computer-readable medium would include, but are not limited to, magnetic tapes, magnetic floppy diskettes, magnetic hard drives, or compact discs. Also, the computer-readable medium may be a random access memory (RAM) including, for example, static random access memory (SRAM) and dynamic random access memory (DRAM), or magnetic random access memory (MRAM). In addition, the computer-readable medium may

25

be a read-only memory (ROM), a programmable read-only memory (PROM), an erasable programmable read-only memory (EPROM), an electrically erasable programmable read-only memory (EEPROM), or other type of memory device.

It should be emphasized that the above-described embodiments of the present disclosure are merely possible examples of implementations set forth for a clear understanding of the principles of the disclosure. Many variations and modifications may be made to the above-described embodiment(s) without departing substantially from the spirit and principles of the disclosure. All such modifications and variations are intended to be included herein within the scope of this disclosure and protected by the following claims.

Therefore, the following is claimed:

1. A voltage surge and overvoltage protection system, comprising:

at least one first voltage clamping device configured to clamp a voltage of an input power voltage applied to an electrical load to a predetermined first voltage clamping level;

at least one second voltage clamping device configured to clamp the voltage applied to the electrical load to a predetermined second voltage clamping level;

a series inductance coupled between the first and second voltage clamping devices;

a selectably actuatable switch connected between the series inductance and the second voltage clamping device for disconnecting power from the second voltage clamping device and the electrical load;

an high impedance component coupled between the series inductance and the second voltage clamping device in parallel with the switch for providing isolation between the input power voltage to the electrical load when the switch is off; and

a switch control circuit that controls actuation of the switch in response to detection that the input power voltage has exceeded a predetermined voltage level for a predetermined time.

2. The system of claim 1, wherein the at least one first voltage clamping device comprises a metal-oxide varistor.

3. The system of claim 1, wherein the at least one second voltage clamping device comprises a metal-oxide varistor.

4. The system of claim 1, wherein the selectively actuatable switch comprises a relay.

5. The system of claim 1, wherein a clamping voltage of the at least one first voltage clamping device is substantially higher than a clamping voltage of the at least one second voltage clamping device.

6. The system of claim 1, wherein the switch is actuatable between a first state in which the switch establishes a direct coupling of the input power to the electrical load; and a second state in which the direct coupling is opened and the electrical load is coupled to the input power through the high impedance component.

7. The system of claim 6, wherein the switch presents a path of least resistance that bypasses the high impedance component when the switch is in the first state.

8. The system of claim 6, further comprising a shunt resistance coupled from the connection of the high impedance component and the second voltage clamping device, and wherein the switch couples the shunt resistance across the electrical load from phase to neutral in the second state.

9. The system of claim 1, wherein the high impedance component is an RC snubber.

10. The system of claim 1, wherein the switch control circuit turns the switch off in response to a high magnitude

26

overvoltage or a long duration overvoltage reaches a point where the first and second voltage clamping devices may be damaged.

11. A method for providing voltage surge and overvoltage protection to an electrical load, comprising the steps of:

applying an input power voltage to the electrical load; providing a first parallel clamping device and a second parallel clamping device between the input power voltage and the electrical load;

distributing a dissipation of an overvoltage experienced in the input power voltage among the first parallel clamping device and the second parallel clamping device by separating the first and second parallel clamping devices with a series inductance;

providing a high impedance component between the series inductance and the second parallel clamping device;

monitoring the voltage of the input power voltage for an overvoltage having a magnitude and duration exceeding a predetermined voltage-time threshold;

maintaining a direct coupling of the input power voltage to the electrical load through the first and second clamping devices so long as the magnitude and a duration of the overvoltage are less than said voltage-time threshold; and

disconnecting the direct coupling of the input power voltage to the electrical load by opening a switch connected between the series inductance and the second parallel clamping device in response to detection that the magnitude and duration of the overvoltage are greater than said voltage-time threshold and coupling the high impedance component between the input power voltage and the electrical load.

12. The method of claim 11, where the at least one predefined voltage-time threshold further comprises a plurality of predefined voltage-time thresholds, the method further comprising the steps of:

storing the predefined voltage-time thresholds in a memory;

monitoring the power voltage to identify the overvoltage; and

timing a duration of the overvoltage.

13. The method of claim 11, wherein the switch is an isolation relay, and wherein the step of disconnecting the direct coupling of the power voltage to the electrical load comprises the step of switching the isolation relay from a first state to a second state, where the relay couples the power voltage directly to the electrical load in the first state, and the relay permits the connection of the high impedance component to the electrical load in the second state.

14. The method of claim 13, further comprising the step of connecting a shunt resistance across the electrical load when the isolation relay is in the second state.

15. The method of claim 13, where the electrical load is partially isolated from the input power when the isolation relay is in the second state, where the isolation relay is coupled in parallel to the high impedance component.

16. The method of claim 11, further comprising the step of disconnecting the direct coupling of the input power voltage to the electrical load when the power voltage experiences a voltage sag during a steady-state operation of the electrical load.

17. The method of claim 16, further comprising the step of removing the high impedance component from the electrical load when the power voltage has reached a predefined point in the power voltage cycle after the power voltage has returned to a nominal state.

27

18. A system for conditioning an input power voltage applied to an electrical load, comprising:

means for distributing a dissipation of an overvoltage experienced in the input power voltage among a first parallel clamping device and a second parallel clamping device;

means for maintaining a direct coupling of the input power voltage to the electrical load unless a magnitude and a duration of the overvoltage are less than at least one predefined voltage-time threshold;

means for disconnecting the direct coupling of the input power voltage by breaking the connection between the first parallel clamping device in response to detection that the magnitude and duration of the overvoltage are greater than said at least one predefined voltage-time threshold; and

means for providing a high impedance between the first parallel clamping device and the second parallel clamping device in response to the disconnecting of the direct coupling of the input power voltage to the electrical load by the disconnecting means.

19. The system of claim 18, further comprising means for providing the high impedance to the electrical load when the power voltage experiences a voltage sag during a steady-state operation of the electrical load.

20. The system of claim 19, further comprising means for removing the high impedance from the electrical load when the power voltage has reached a predefined point in the power voltage cycle after the power voltage has returned to a nominal state.

21. The system of claim 1, wherein the switch control circuit controls the actuation of the switch in response to overvoltages and voltage sags experienced in the input power voltage.

22. The system of claim 21, wherein the switch control circuit turns the switch back on after the input power voltage has returned to nominal after a voltage sag.

23. The system of claim 22, wherein the switch control circuit turns the switch on at an optimal time during the cycle of the input power voltage so as to minimize an inrush current to the electrical load.

24. The system of claim 5, wherein a clamping voltage of the at least one first voltage clamping device is at least twice as high as a clamping voltage of the at least one second voltage clamping device.

25. The method of claim 11, wherein the high impedance component is an RC snubber.

26. The method of claim 11, wherein a clamping voltage of the first parallel clamping device is substantially higher than a clamping voltage of the second parallel clamping device.

27. The method of claim 26, wherein a clamping voltage of the first parallel clamping device is at least twice as high as a clamping voltage of the second parallel clamping device.

28. The system of claim 18, wherein the means for providing a high impedance comprises an RC snubber.

29. The system of claim 18, wherein a clamping voltage of the first parallel clamping device is substantially higher than a clamping voltage of the second parallel clamping device.

30. The method of claim 29, wherein a clamping voltage of the first parallel clamping device is at least twice as high as a clamping voltage of the second parallel clamping device.

31. An apparatus for protecting an electrical load from transient voltage surges and overvoltages when connected to an input power voltage, comprising:

at least one first voltage clamping device connected to the input power voltage configured to clamp the voltage of

28

the input power voltage to a first predetermined clamping level;

at least one second voltage clamping device connected to the electrical load configured to clamp the voltage applied to the electrical load to a second predetermined clamping level lower than said first predetermined clamping level, in parallel arrangement with said first clamping device;

a voltage detector circuit that provides a control signal representing the input power voltage;

a processor circuit operative to provide a switching signal in response to a determination that the control signal from the voltage detector circuit indicates that the input power voltage exceeds a predetermined threshold for a predetermined duration of time;

a switch responsive to the switching signal from the processor circuit to switch between (i) a first state in which the input power voltage is directly coupled to the electrical load and first clamping device and (ii) a second state in which the direct coupling is opened and a high impedance component is coupled between the input power voltage and the electrical load prior to the second clamping device; and

a series inductance connected in between the first clamping device and the switch to distribute dissipation of overvoltage across the first and second voltage clamping devices when the switch is in the first state.

32. The apparatus of claim 31, wherein the high impedance component is an RC snubber.

33. The apparatus of claim 31, wherein the voltage detector is connected to measure the input power voltage at a point prior to a terminal of the switch.

34. The apparatus of claim 31, wherein the clamping level of the first voltage clamping device is approximately five times the nominal input power voltage.

35. The apparatus of claim 31, wherein the clamping level of the first voltage clamping device is substantially higher than the clamping level of the second voltage clamping device.

36. The apparatus of claim 35, wherein the clamping level of the first voltage clamping device is approximately twice as high as the clamping level of the second voltage clamping device.

37. The apparatus of claim 31, wherein the processor stores a plurality of voltage-time curves representing predefined voltage-time thresholds utilized for controlling the operation of the switch.

38. The apparatus of claim 31, wherein the processor is a programmed microprocessor.

39. The apparatus of claim 31, wherein the first voltage clamping device is a metal-oxide varistor.

40. The apparatus of claim 31, wherein the second voltage clamping device is a metal-oxide varistor.

41. The apparatus of claim 31, further comprising a shunt resistance connected in parallel with the load and the second clamping device when the switch is in the second state.

42. The apparatus of claim 31, wherein the processor circuit provides the switching signal to place the switch into the first state in response to detection of a voltage sag of a predetermined voltage and duration, so as to couple the impedance between the input power voltage and the electrical load to reduce inrush current when the input power voltage returns to a nominal level.

* * * * *